

Combine Operational Technology (OT) Traffic and Best Effort (IT) Traffic on a Single Network with TSN 802.1Qbv

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MARCH 2020



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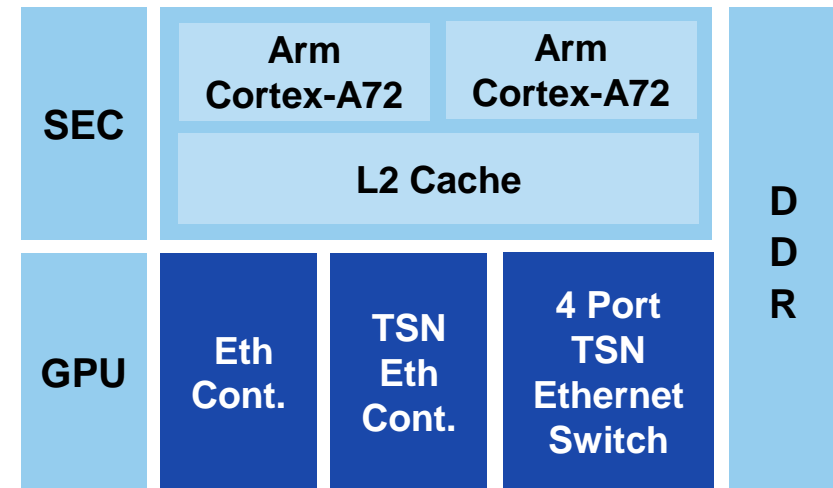
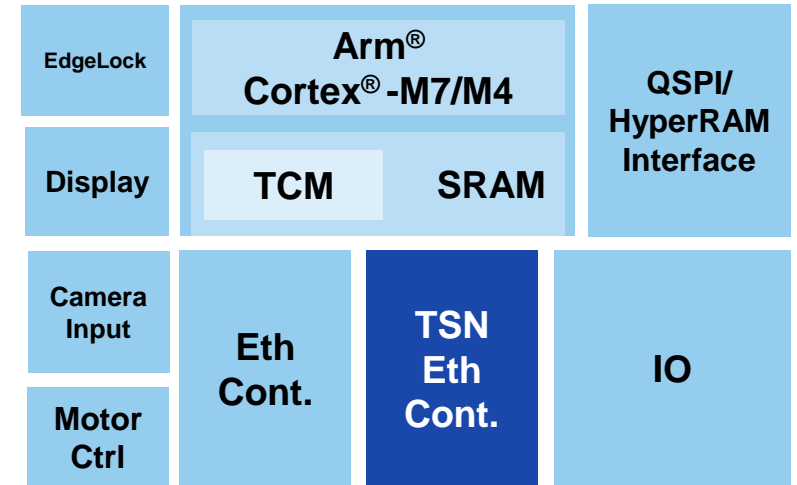
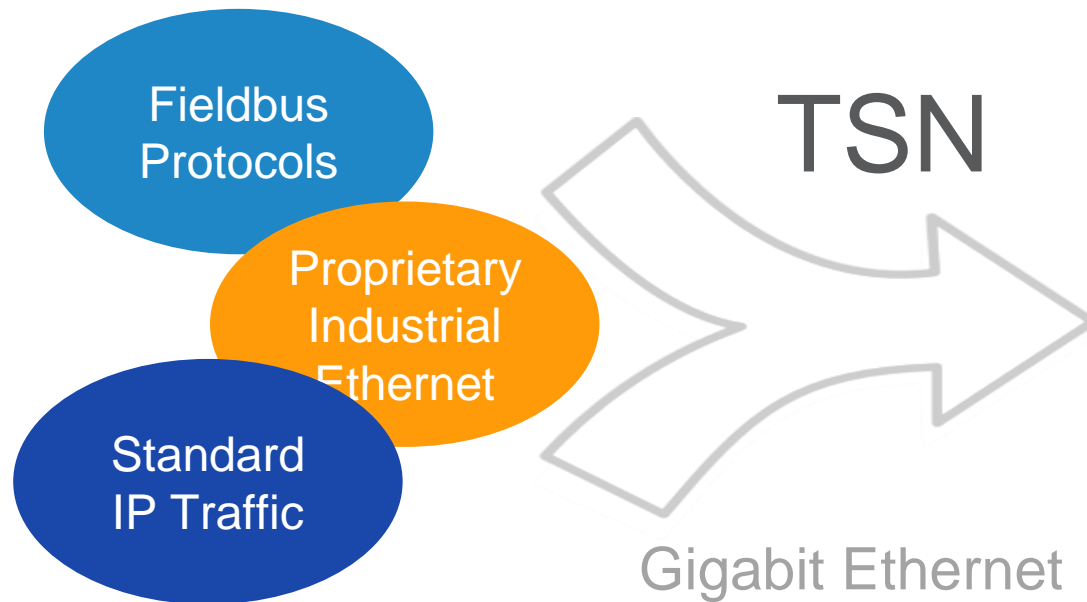
EXTERNAL

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EMBEDDED TIME-SENSITIVE NETWORKING (TSN)

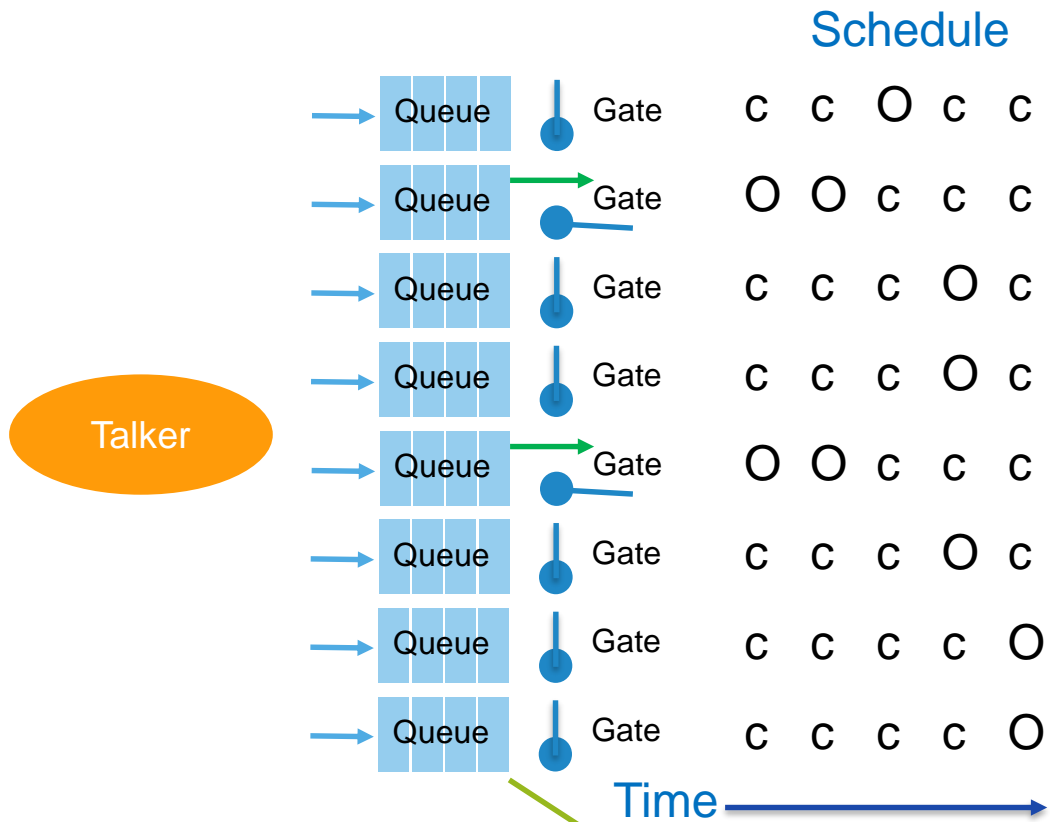
- Converge OT and IT traffic in a single network
- Determinist Ethernet at gigabit speeds
- Reduce network delays, improve robustness
- Embedded in Multi-processor and Crossover SoCs



TSN STANDARDS FOR INDUSTRY

Standard	Description
802.1Qbv	Scheduled Traffic
802.1Qav	Forwarding and Queuing Enhancements
802.1Qbu, 802.3BR	Frame Preemption
802.1CB	Frame Replication and Elimination for Reliability
802.1Qci	Per-stream filtering and policing
802.1AS	Timing and synchronization for Time-Sensitive Applications

802.1.QBV – TIME AWARE SHAPING

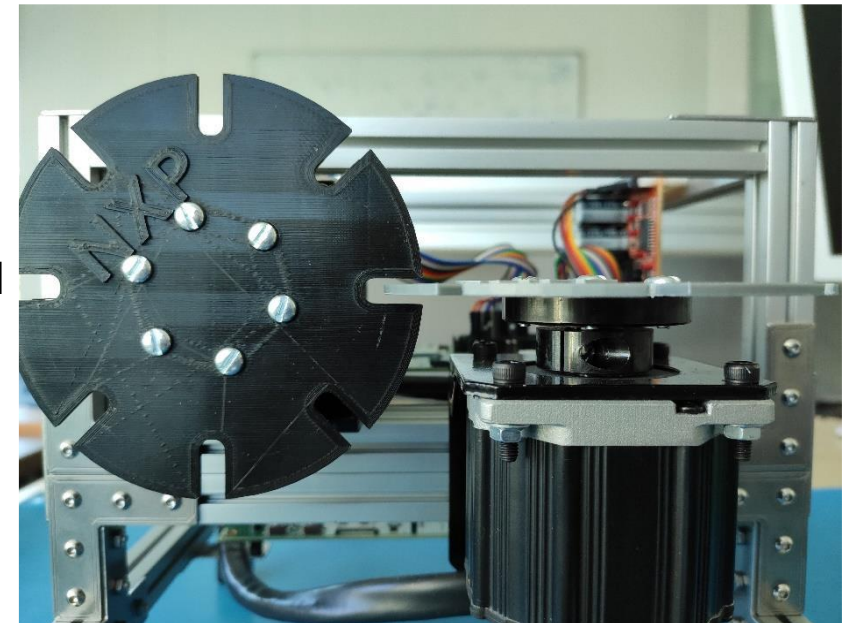
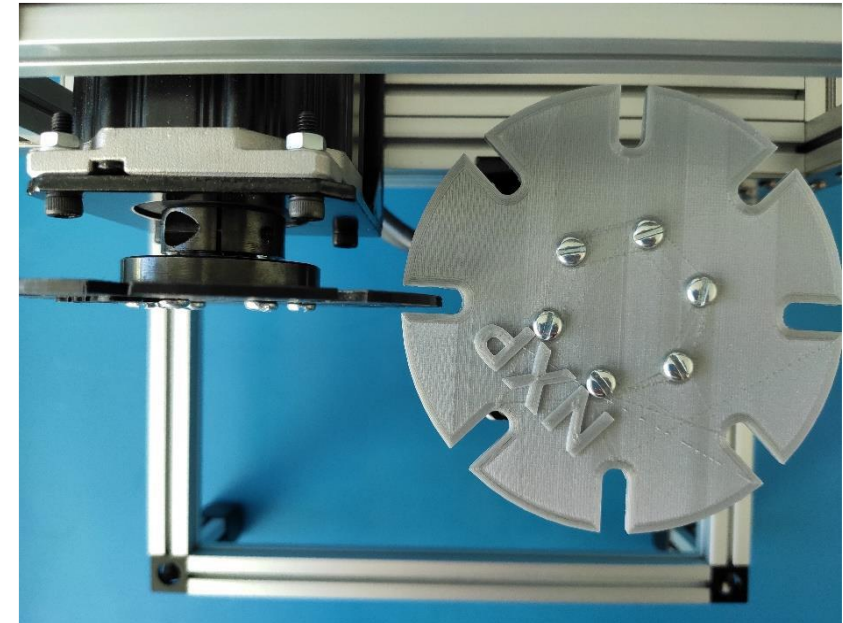
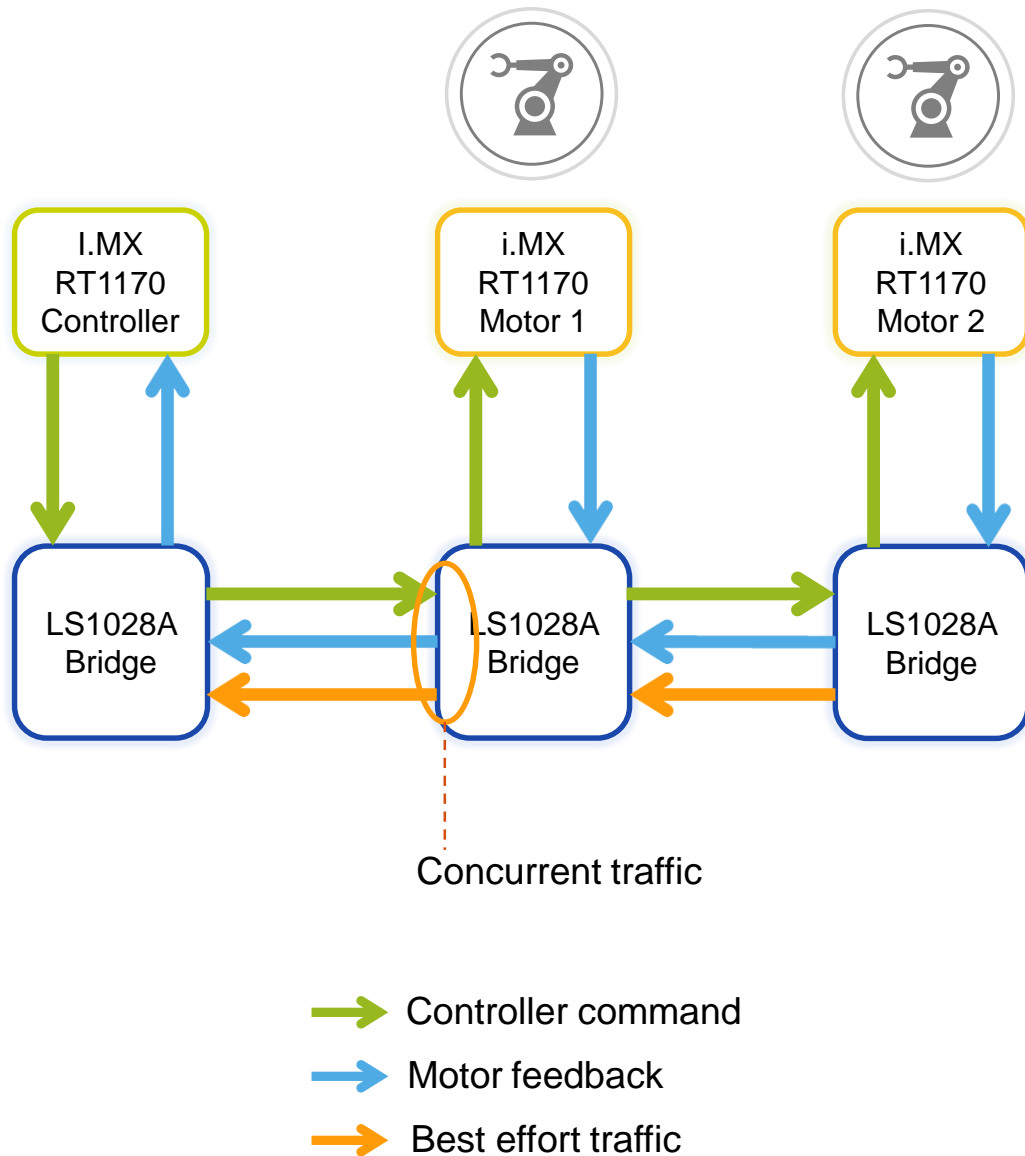


O – Gate open
c – Gate closed

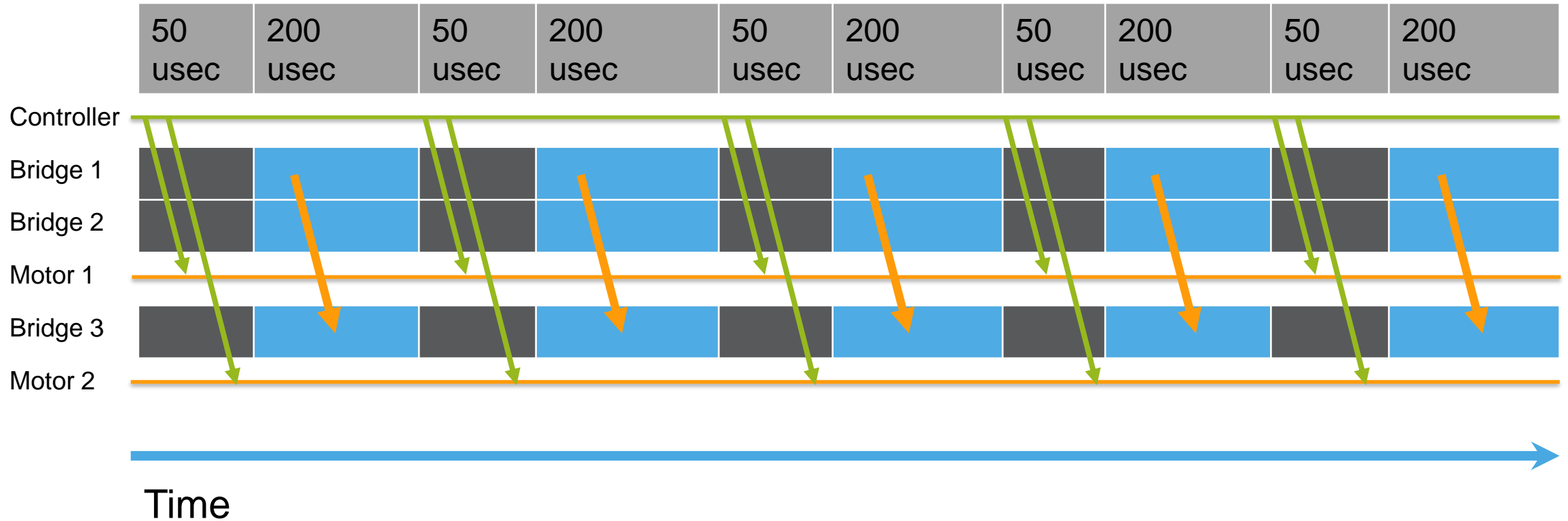
Schedule when queues open to send traffic, synchronized with 802.1AS

- Different priority traffic allocated to each queue
- Queue gate schedule synchronized to global time
- 8 Queues available

WHY DO WE NEED TIME-AWARE SHAPING?



TIME-BASED SCHEDULING OF ETHERNET TRAFFIC

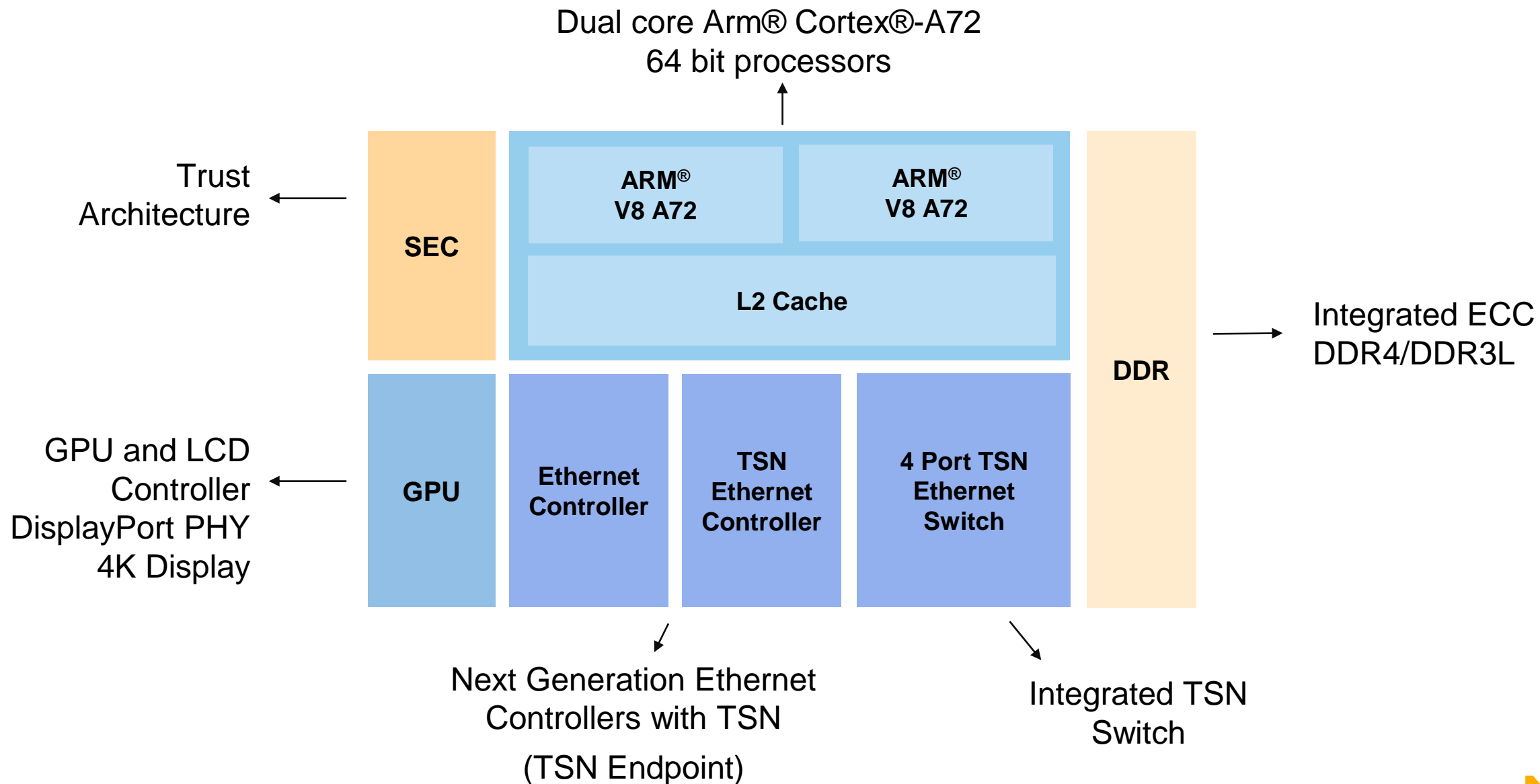


Simple example with 2 traffic classes

Critical Control Traffic

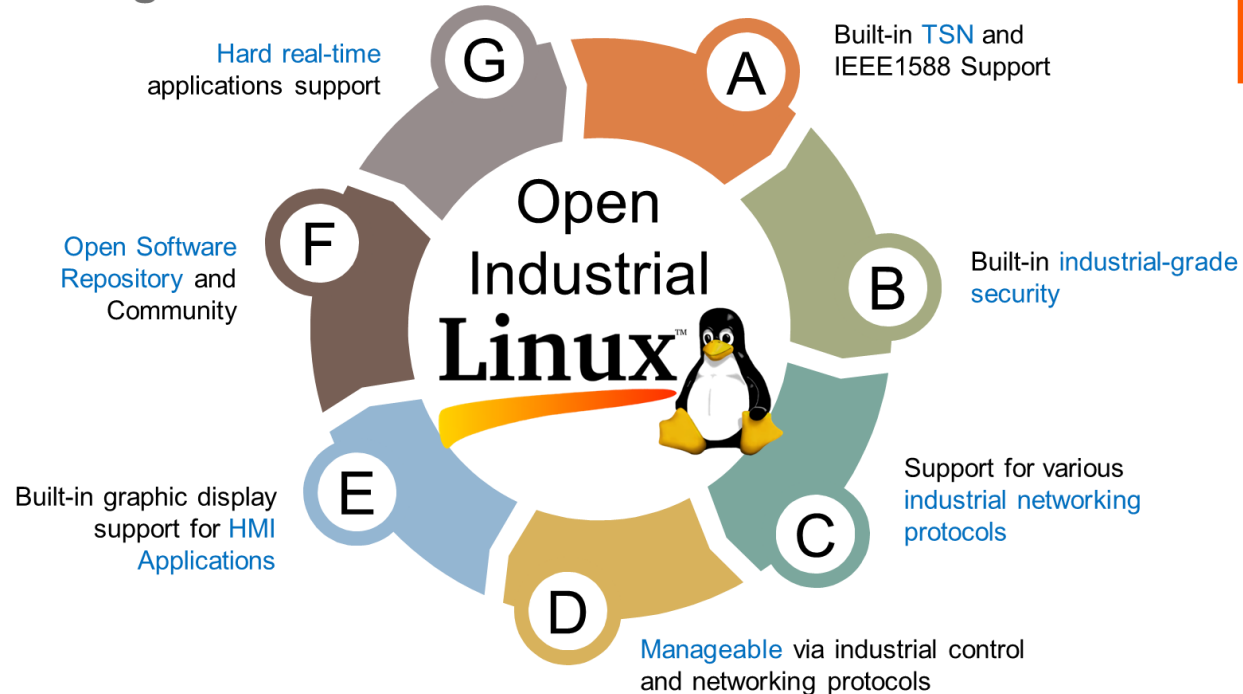
Best Effort Traffic

LAYERSCAPE LS1028A – INDUSTRY READY



OPENIL OPEN INDUSTRIAL LINUX

OpenIL.org



LS1028A

- Deterministic Computing
Xenomai Linux
Bare Metal Framework
- Open Source support for TSN
- Open source support for timing synchronization (PTP, gPTP)

ETHERNET CONTROLLER TRANSMIT QUEUE SELECTION

- The ENETC driver probes the hardware capability of each ENETC port in order to determine the number of available transmit and receive rings.
- For the eno0 interface, where 16 rings are available, the driver reserves only 8 for use, and 8 for the Virtual Station Interface (VSI).
- To view on which transmit ring a frame is steered to, the ethtool counters may be consulted:

```
$ ethtool -S eno0 | grep 'Tx ring'
Tx ring 0 frames: 0
Tx ring 1 frames: 6
Tx ring 2 frames: 28
Tx ring 3 frames: 1
Tx ring 4 frames: 0
Tx ring 5 frames: 1
Tx ring 6 frames: 70
Tx ring 7 frames: 2
```

ETHERNET CONTROLLER TRANSMIT QUEUE SELECTION

- By default all transmit rings are of equal priority (0).
- The TSN features use the hardware priority, not the Tx ring number.
- In order to assign a priority to each transmit ring, install a root qdisc with a configurable priority mapping, such as tc-mqprio:

```
$ tc qdisc del dev eno0 root
$ tc qdisc add dev eno0 root handle 1: mqprio num_tc 8 map 0 1 2 3 4 5 6 7 hw 1
```

- Above is a one-to-one mapping between Tx ring index and hardware priority.
 - The Tx ring is selected based on skb (Linux packet) priority (configured by applications via the SO_PRIORITY socket ioctl API).
 - Any other priority mappings are possible.

ETHERNET CONTROLLER TRANSMIT QUEUE SELECTION

- If applications do not use the `SO_PRIORITY` API, it is possible to attach tc filters on the root qdisc and edit their skb priority such that they exit the system on the correct transmit ring.

```
# https://www.tldp.org/HOWTO/Adv-Routing-HOWTO/lartc.qdisc.filters.html
$ tc qdisc add dev eno0 clsact

# ICMP is protocol 1 according to /etc/protocols, and 0xff is the matching mask
$ tc filter add dev eno0 egress prio 1 u32 match ip protocol 1 0xff action skbedit priority 5

# This matches iperf3 traffic sent to default port 5201
$ tc filter add dev eno0 egress prio 1 u32 match ip dport 5201 0xffff action skbedit priority 2

# This matches L4 PTP
$ tc filter add dev eno0 egress prio 1 u32 match ip dst 224.0.1.129/32 action skbedit priority 7
```

ETHERNET CONTROLLER TIME AWARE SCHEDULING (IEEE 802.1QBV)

- A typical Qbv configuration is applied on an ENETC port using the following workflow:

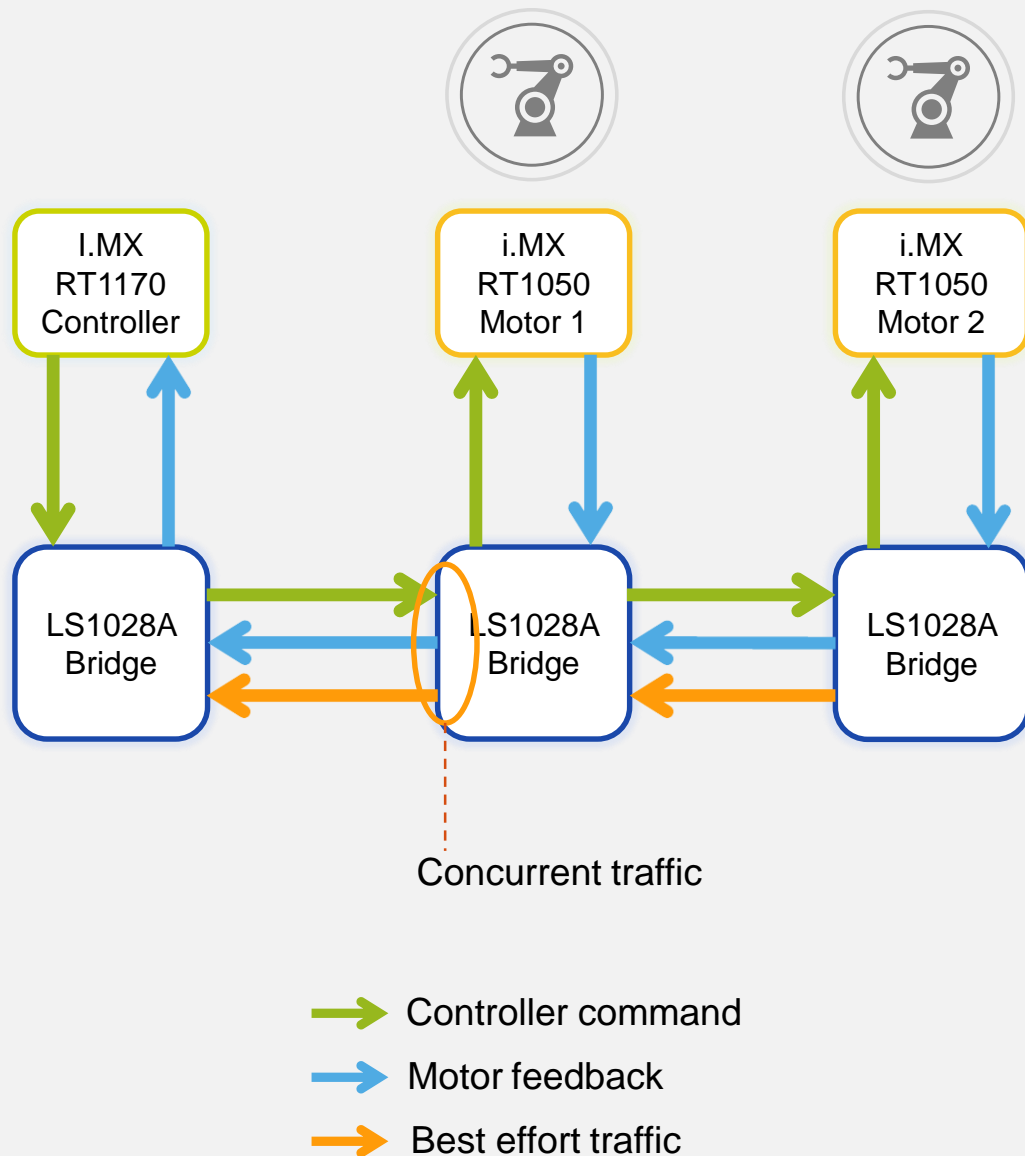
```
$ cat > qbv0.txt << EOF
t0 00000001 50000
t1 00000010 200000
EOF
$ tsntool qbvset --device eno0 --entryfile qbv0.txt --
enable
```

- Create a GCL with two entries (t0 and t1). These names do not bear any significance.
- The t0 GCL entry opens gate 0 and closes gates 1, 2, 3, 4, 5, 6, 7. It is active for 50,000 nanoseconds.
- Then the t1 GCL gets invoked, which closes gate 0 and opens gate 1. The other gates are still closed. The active time for t1 is 200,000 nanoseconds, then t0 is executed again by the ENETC port.

802.1QBV SWITCH CONFIGURATION – PORT BASED PRIORITY

```
bash /etc/tsn/tsntool-switch-raw write 0xc0 --device port3 --  
block ana --group port --reg qos_cfg  
bash /etc/tsn/tsntool-switch-raw write 0xe0 --device port2 --  
block ana --group port --reg qos_cfg  
tsntool qbvset --device swp4 --entryfile /etc/tsn/qbv.txt  
  
[qbv.txt]  
t0 10000001b 50000  
t1 01000001b 150000
```

Assign port 2 to QoS class 7, port 3 to QoS class 6
QoS class 7 opens for 50 usec every 150



Distributed Motor Control Over TSN Featuring i.MXRT1170 MCUs and LS1028A Applications Processor

- 802.1AS for network time synchronization
- 802.1Qbv for low latency and low jitter transport
- i.MX RT1170 Slaves driving PMSM motors with 100 μ s Field Oriented Control loop
- i.MX RT1170 Controller running position and velocity control loops with 250 μ s network cycle
- LS1028A acting as TSN bridges
- Isochronous scheduling shifted by 125 μ s between controller and slaves

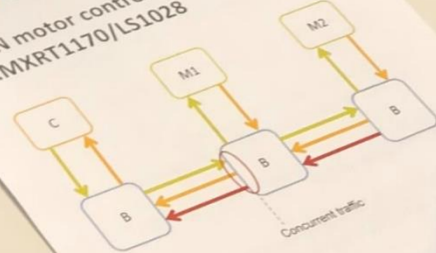


TSN motor control with i.MXRT1170/LS1028

- Distributed motor control using Ethernet/TSN (Time Sensitive Networking)
- 802.1AS for network time synchronization
- 802.1Qbv for guaranteed transport latency and jitter
- i.MXRT1170 Slaves driving PMSM motors using a 100µs Field Oriented Control loop
- i.MXRT1170 Controller running position and velocity control loops with a 250µs network cycle
- LS1028 acting as TSN bridges



TSN motor control with i.MXRT1170/LS1028



- Controller command
- Motor feedback
- Best effort

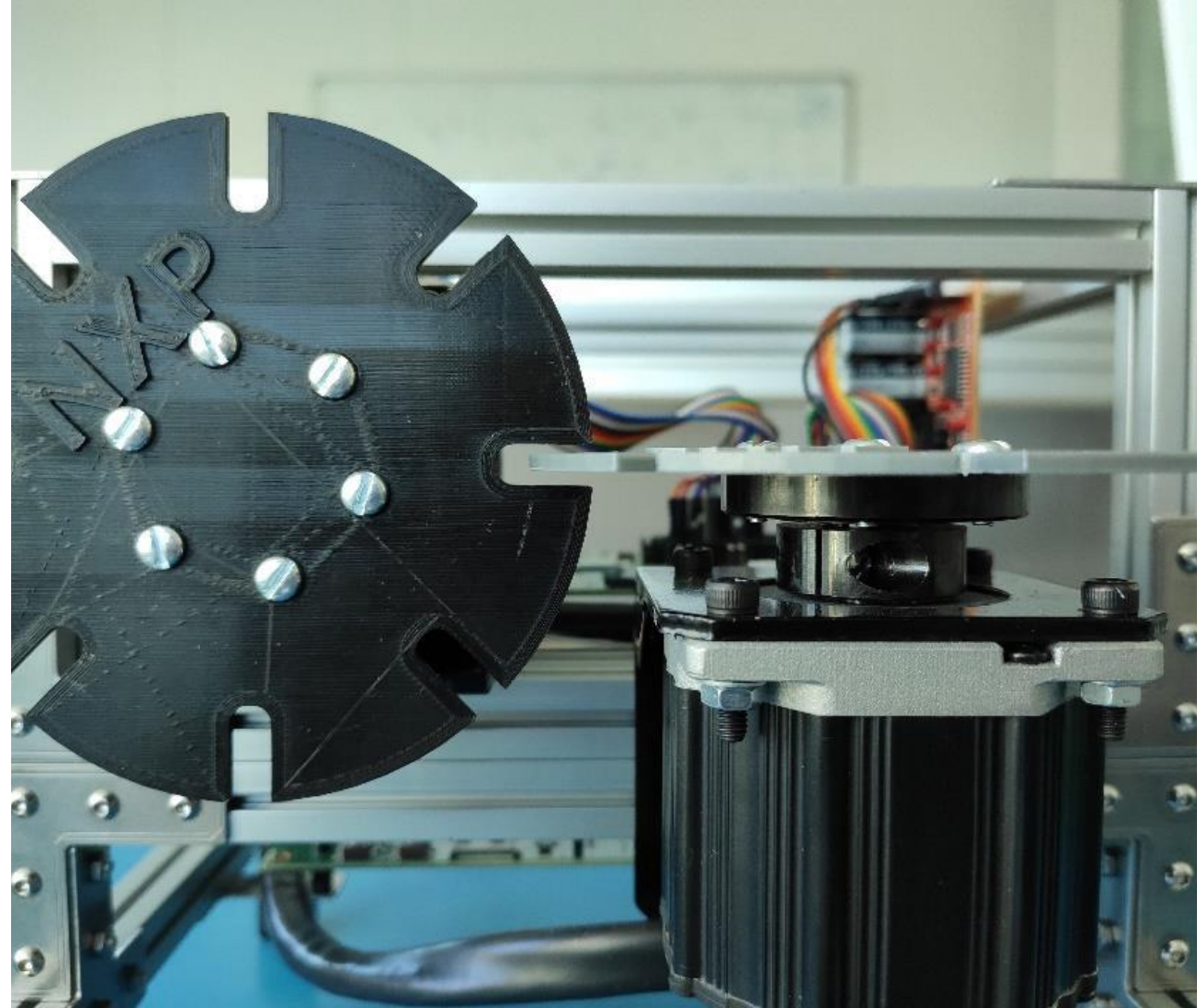
www.nxp.com



BENEFITS FOR TIME-AWARE SHAPING 802.1QBV

- Provide low latency and low jitter transport for time-sensitive Ethernet traffic streams
- Reserve bandwidth for Ethernet traffic streams
- Share a single network between OT and IT devices
- Available on NXP Layerscape and i.MX applications processors, as well as i.MX RT crossover MCUs
- Open source and turnkey commercial software available

TSN AT NXP



ADDITIONAL RESOURCES

Product Pages

- LS1028A <https://www.nxp.com/LS1028A>
- i.MX RT1170 <https://www.nxp.com/IMXRT1170>
- i.MX RT1050 <https://www.nxp.com/IMXRT1050>

Commercial Software

- AVB Software <https://www.nxp.com/design/software/embedded-software/audio-video-bridging-software:AVB-SOFTWARE>



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