



# Automotive and Industrial **Switch Monitoring Solution** Using Freescale's MSDI Family

AMF-ACC-T1675

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S E P T . 2 0 1 5



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# Agenda

- Introduction
- Switch Status Monitoring
- Introduction to Freescale's MSDI family
- MC33978 – Next generation MSDI device
- Comparison to Discrete Solutions
- Other Configurations
- MSDI Applications



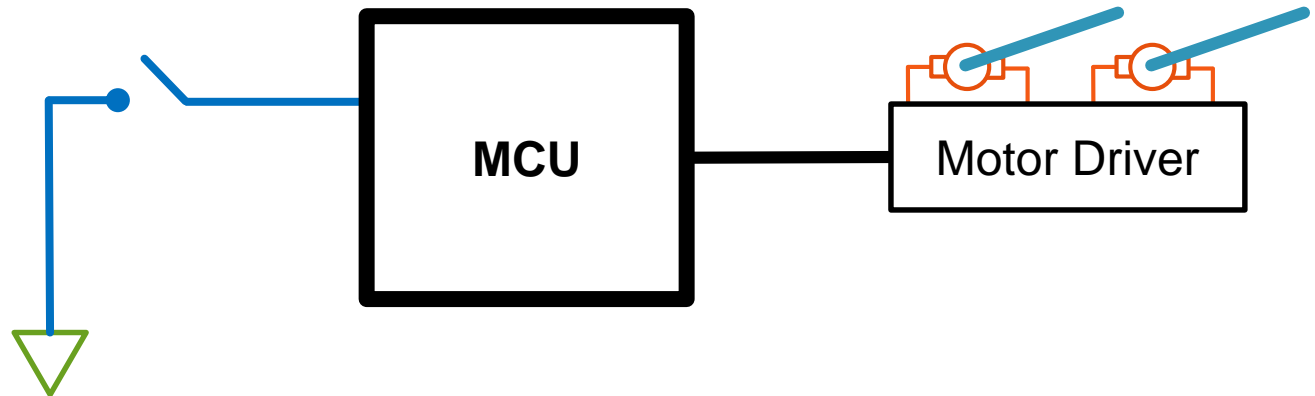
# INTRODUCTION

- Auto Systems no longer enabled actuators and functions mechanically, instead they are driven and controlled by MCUs, requiring proper sensing of contactors to enable or disable functions.
- Increasing technology is pushing for a greater number of mechanical contactors In auto and industrial applications while other key factors push for robustness, space efficiency and better price-per-features ratio to solve today's market needs.
- To address such needs, Freescale developed and has been the industry leader in the automotive switch detection market for the past decade with the Multiple Switch Detection Interface family of devices.

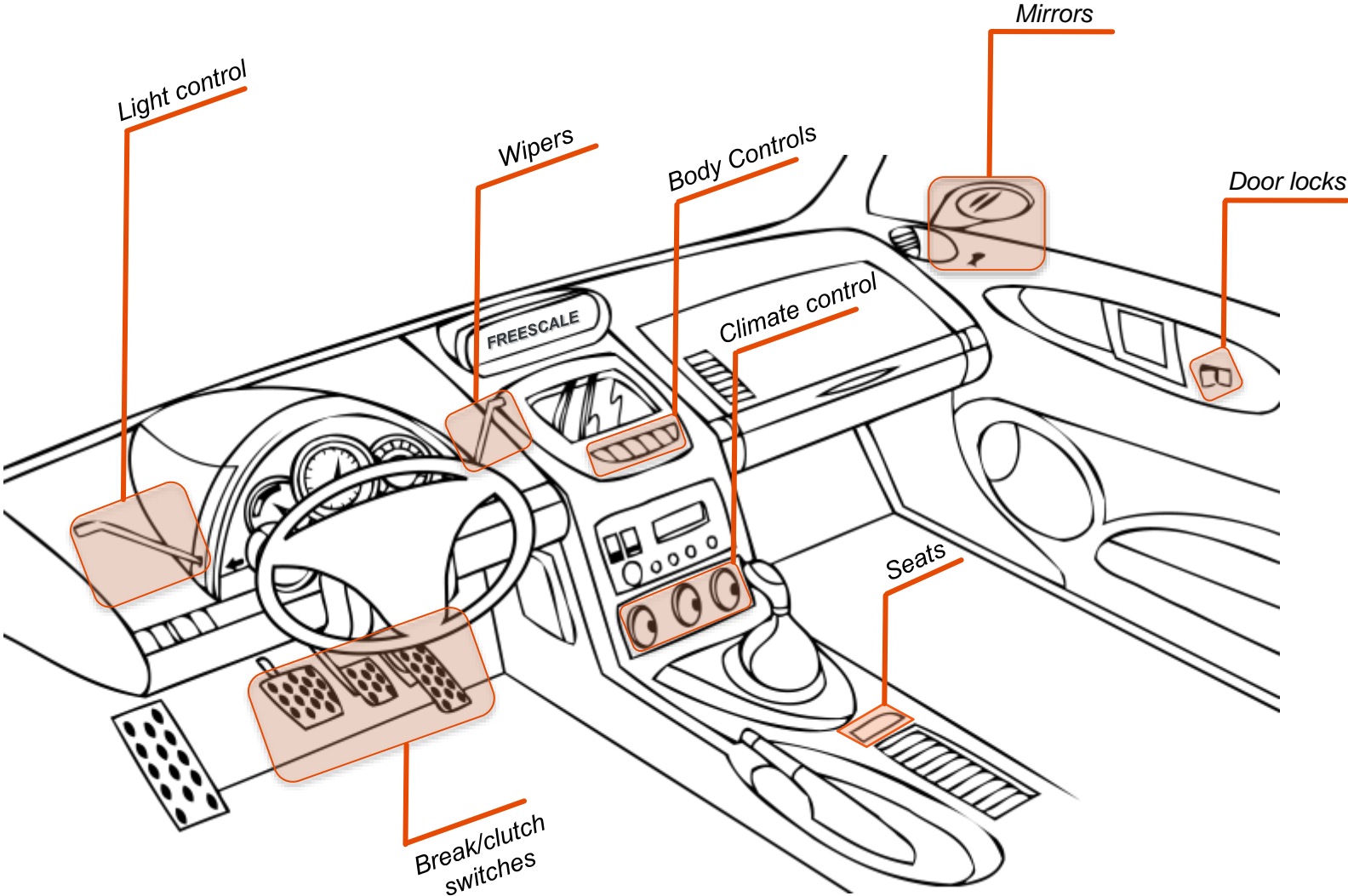


# Understanding Switch Status Monitoring

- A switch is normally open to indicate the OFF state of a given function.
- When the switch is shorted to Ground or Battery, an MCU detects the event and starts a function to enable the feature controlled by the switch.



# Typical Applications



# System Considerations

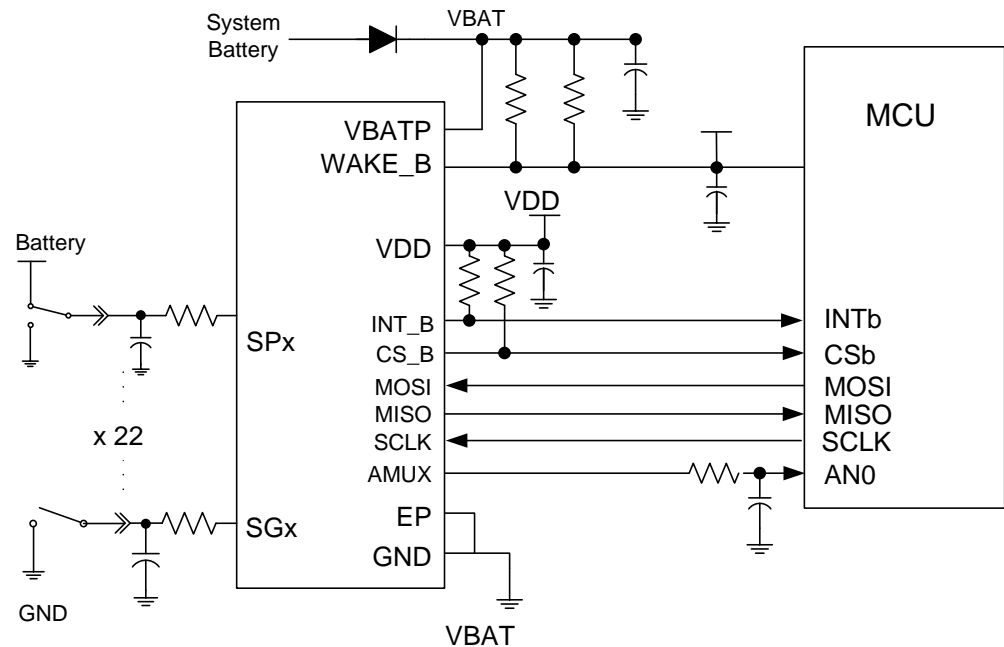
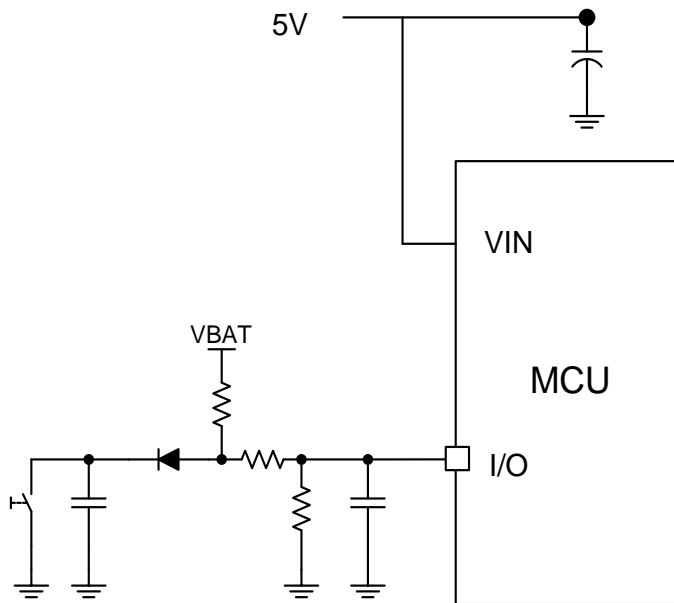
- When designing a switch status monitoring system, we should keep a few considerations in mind
  - Automotive systems operate with 12V (not compatible with 5V MCU I/Os)
  - Quality and reliability of switches (use of wetting techniques to reduce oxide accumulation on contactors.)
  - Limited number of I/Os to detect all switches in parallel.
  - Green solutions (Efficient and reliable power utilization)
  - Space constraints with growing systems
  - New Operating conditions and requirements such as operating voltage range, EMC protection and ISO compliance.

# Switch Detection Monitoring



# What options do we have?

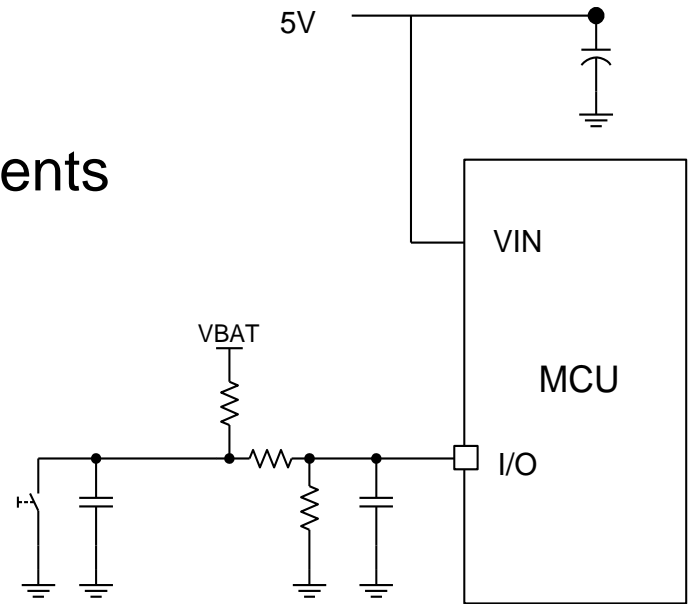
- Implement discrete solutions using passive components.
- Use Dedicated IC for switch status monitoring





# Discrete solutions

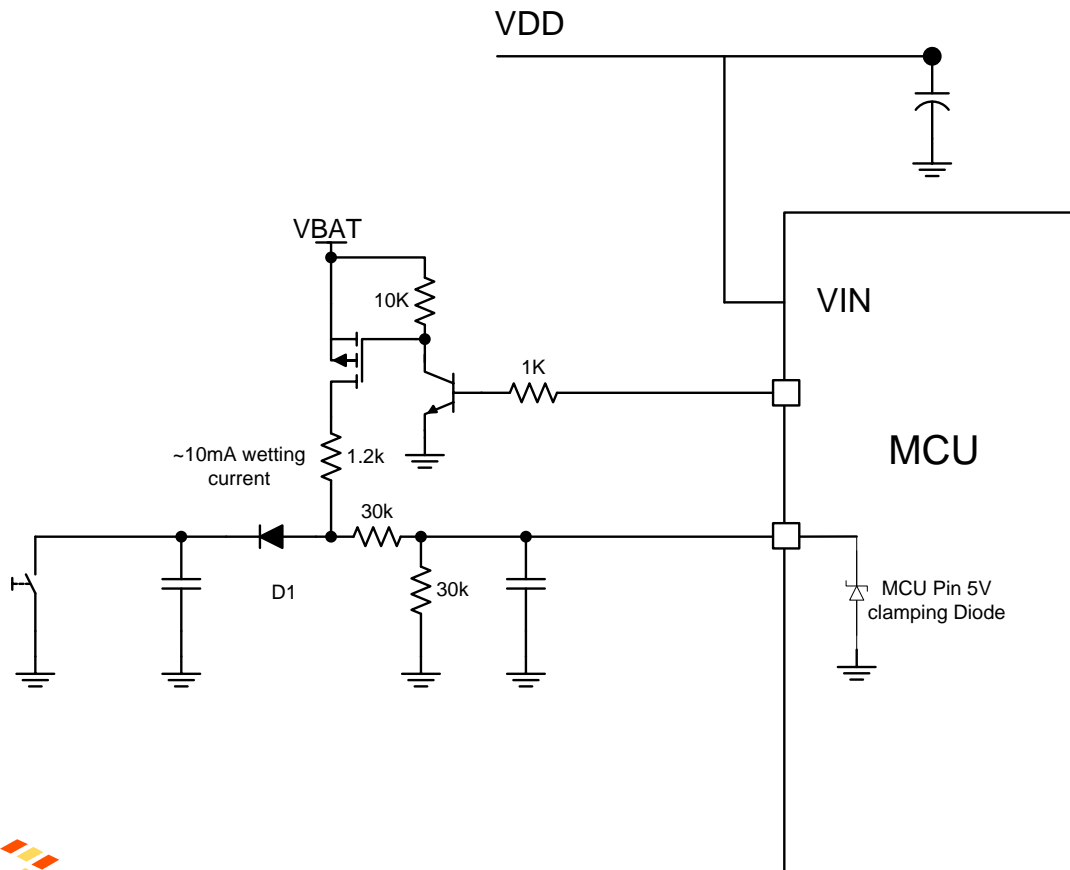
- Discrete solutions are simple in their unity, however, these solutions leads to some “caveats” when dealing with new requirements.
1. Limited operating voltage range
  2. Poor reliability at high or low voltage
  3. Poor protection against Battery transients
  4. Limited functionality
  5. High power consumption
  6. Heavy used of MCU I/Os
  7. Heavy use of board space
  8. High component count



1 channel Switch to ground detection example

# Discrete solutions

- Adding a diode (D1) helps increasing reverse current protection
- To add low power mode, extra components should be added to disable the current flow during low power. ( no switch detect possible)



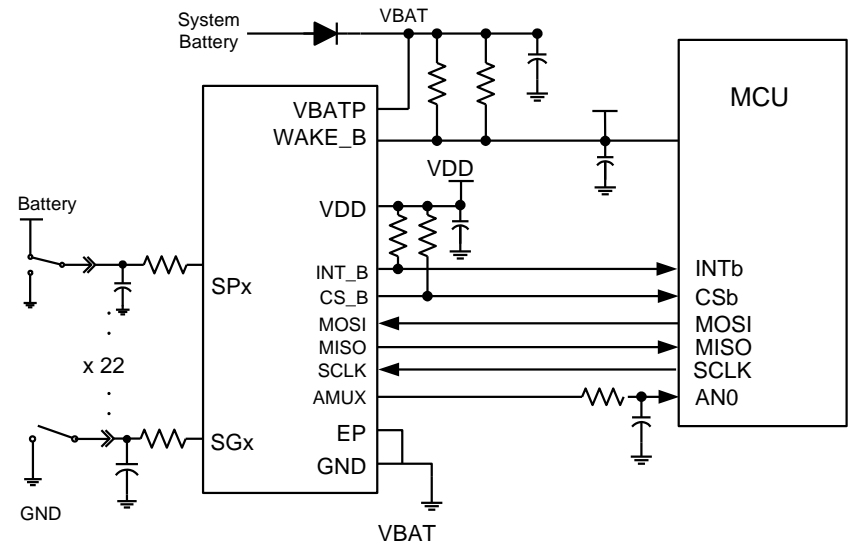
- **Note: Discrete solution relies on MCU internal clamping diode for high VBAT operation**

# Introduction To Freescale Multiple Switch Detection Interface (MSDI) Family



# Integrated Circuit Solution

- Multiple switch status monitoring through a single communication path (i.e SPI )
- Better operating ranges
- Better power consumption
- Fewer component required (less solder joints)
- Built in support for EMC and battery transients.
- Switch-to-Ground and Switch-to-Battery support
- Better space utilization



# Freescale MSDI Family

- The product family consists of many devices
  - MC33993 (Legacy Device)
  - MC33972, MC33972A
  - MC33975, MC33975(A)
  - MC33978 ( New Product Introduction 2014/15)
- MC33972(A), MC33975(A) and MC33978 devices is packaged in the Exposed pad 32SOIC.
- The MC33978 will also be packaged in a 5x5 QFN.
- The MC33978 is designed for robustness, wider operating conditions and flexibility.

# MC33978 – Next Generation MSDI Device



# 22 Channel Switch Detection Interface

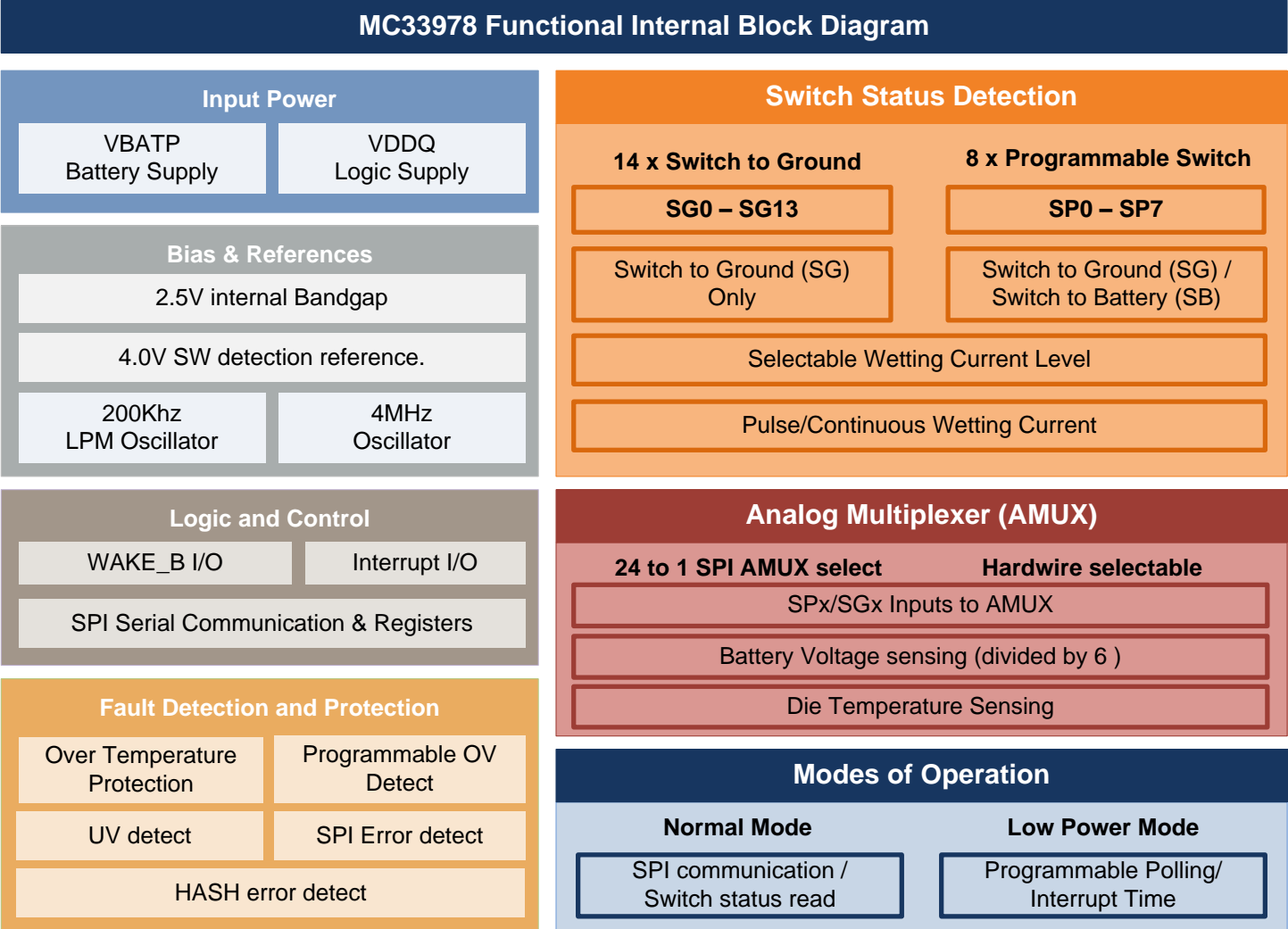
Next Gen switch detection solution for body, power train and industrial applications.

## Differentiating Points

- Reduced VPWR standby current
- Extended VPWR operating range for start/stop system compatibility
- Selectable wetting currents to support broader application requirements
- Fast polling of selected inputs enables fast wake-up while maintaining low sleep current
- Analog multiplexer with SPI or hardwire control – minimizes SPI traffic
- Integrated battery sense option helps reduce BOM cost
- Integrated Die temperature Sense through AMUX
- **Simplified input de-bounce in hardware reduces software complexity**
- Enhanced device robustness

|                 | MC(Z)33972    | MC(Z)33975    | MC33978             |
|-----------------|---------------|---------------|---------------------|
| <b>Schedule</b> | In Production | In Production | Production: 1Q 2015 |
| Inputs          | 22            | 22            | 22                  |
| Sleep Current   | 100uA         | 100uA         | <40uA               |
| Temp Sensor     | --            | --            | YES                 |
| Battery Sensor  | --            | --            | YES                 |
| Wetting Current | 16mA          | 32mA          | 2 to 20mA           |
| AMUX            | 22 to 1       | 22 to 1       | 24 to 1             |
| Package         | 32 SOIC       | 32 SOIC       | 32 SOIC & 32 QFN    |

# MC33978 - 22 Channel Switch Detection Interface with programmable wetting current





# MC33978 Benefits

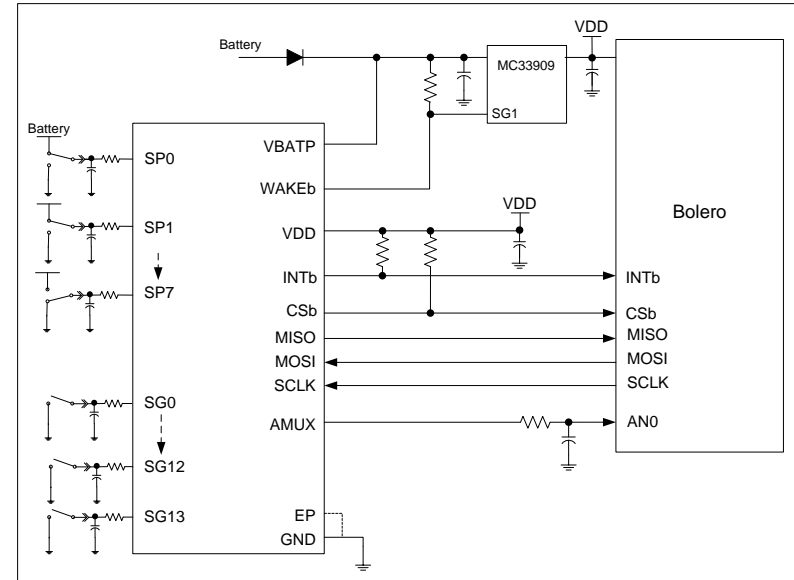
| Features                   | Benefits  |
|----------------------------|---|
| Advanced Wakeup Features   | Monitor for event, even if the system is powered down               |
| Temperature Sensor         | BOM reduction by integrating the temp sensor                        |
| Battery Sense              | BOM reduction by integrating the battery monitor                    |
| Robustness, EMC, ESD       | Operates even in the presence of dramatic transients                |
| Analog Multiplexer         | Extends functionality by allowing MCU direct access to analog       |
| Hi/Lo-side current sources | Supplies current to the input pins for wetting current (eg, switch) |
| 4.5V to 40V operation      | Ensures performance during crank, load dump, 24 volt systems, etc.  |

# MC33978 - 22 Channel Switch Detection Interface

## Product Features

- Detects 22 switch inputs:
  - 14 switch-to-ground inputs
  - 8 programmable inputs (switch to battery or ground)
- Direct Interface to a MCU using a 3.3V/5.0V SPI protocol
- Selectable wake-up on change of state
- 24-1 analog multiplexer
- WAKE\_B pin to control power supply enable
- INT\_B pin for active interrupt on change of switch state.

| Performance           | Typical Values     |
|-----------------------|--------------------|
| Flexible I/O Inputs   | 22                 |
| Switch Input Voltage  | -14 to 38V         |
| Operating Voltage     | 4.5 to 26 V (Vpwr) |
| Wetting Current 33978 | 2-20mA             |
| Control/Communication | SPI                |
| Q Current             | 40uA               |
| Operating Temp        | -40°C ≤ TA ≤ 125°C |

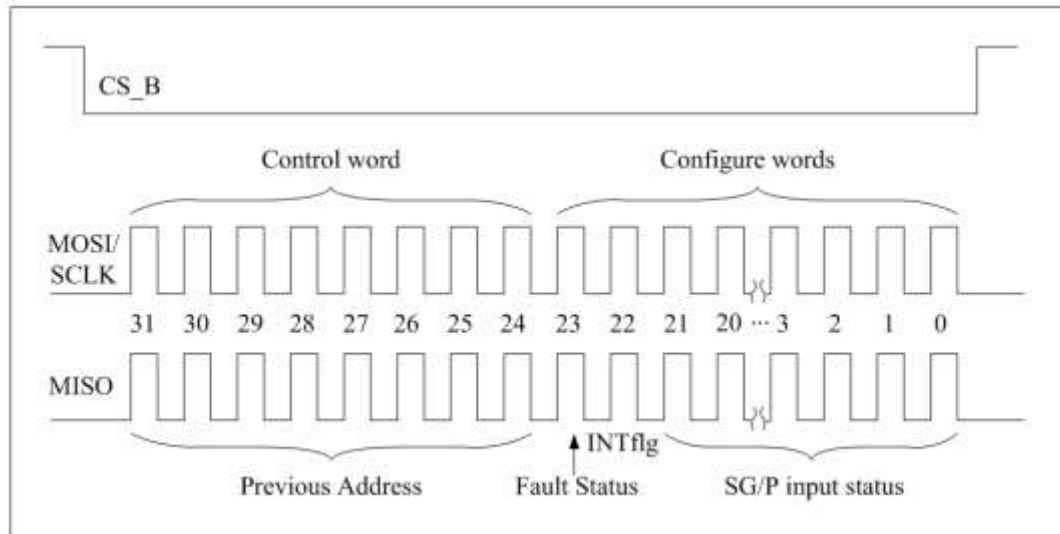


## Typical Applications

- Automotive
  - Body electronics
  - Power train
- Industrial
  - Relay closure detection
  - Industrial control
  - Security systems

# SPI Communication

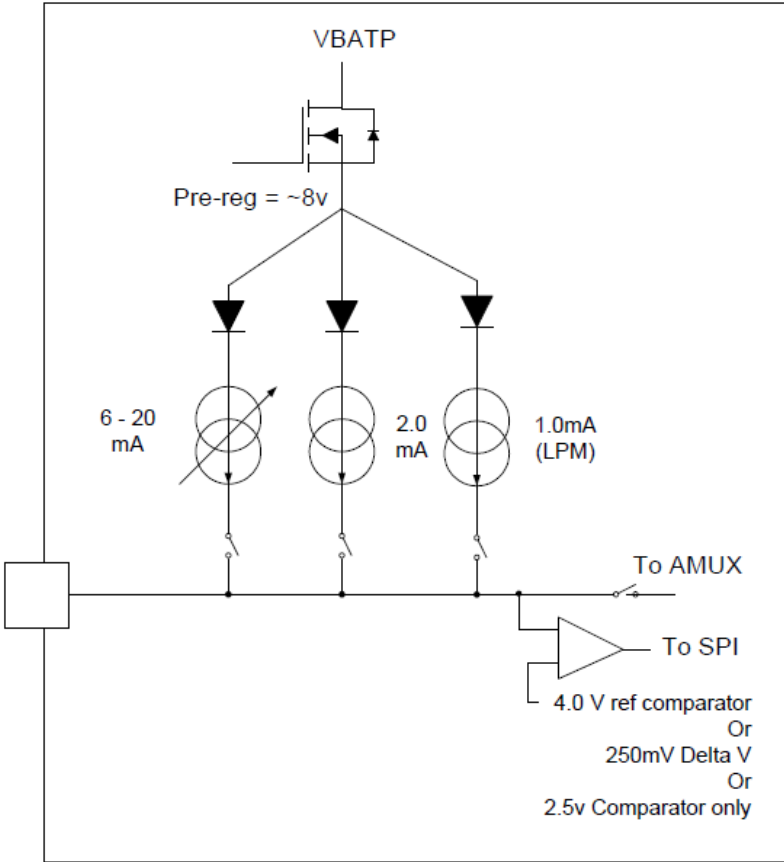
- 32-bit SPI words including:
  - Modulo 32-bit requirement
  - HASH Error Detection
- Daisy Chain capable



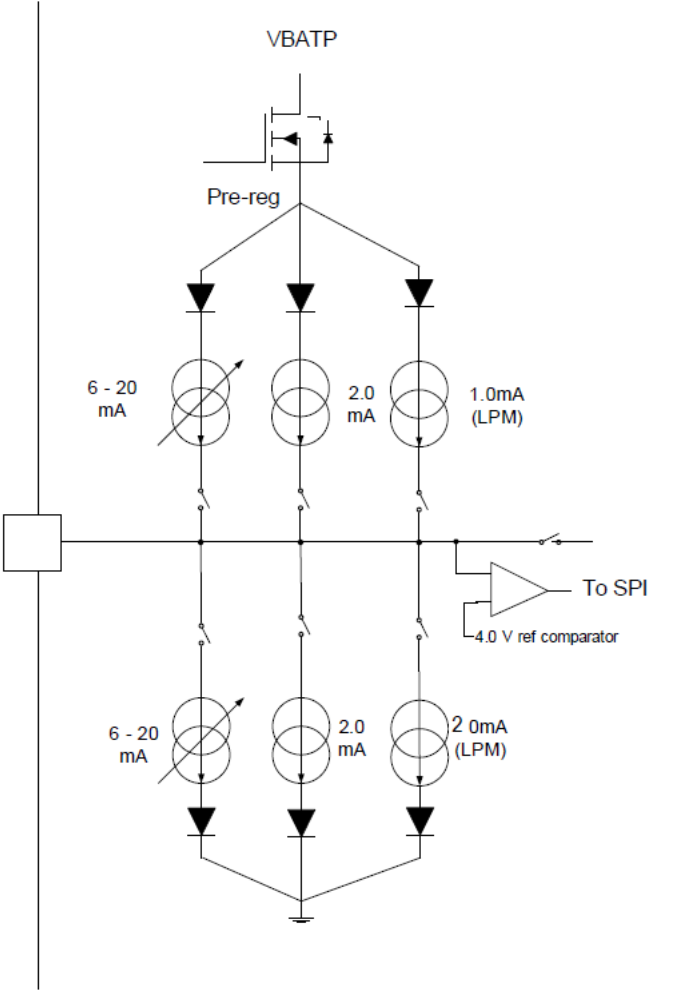
# SPI Registers

| Register # | Register Name                          | Address |   |   |   |   |   |   | Rb/W |
|------------|--|---------|---|---|---|---|---|---|------|
| 0          | SPI Check                              | 0       | 0 | 0 | 0 | 0 | 0 | 0 | 0    |
| 02/03      | Device Configuration Register          | 0       | 0 | 0 | 0 | 0 | 0 | 1 | 0/1  |
| 04/05      | Tri-state SP Register                  | 0       | 0 | 0 | 0 | 0 | 1 | 0 | 0/1  |
| 06/07      | Tri-state SG Register                  | 0       | 0 | 0 | 0 | 0 | 1 | 1 | 0/1  |
| 08/09      | Wetting Current Level SP Register      | 0       | 0 | 0 | 0 | 1 | 0 | 0 | 0/1  |
| 0A/0B      | Wetting Current Level SG Register 0    | 0       | 0 | 0 | 0 | 1 | 0 | 1 | 0/1  |
| 0C/0D      | Wetting Current Level SG Register 1    | 0       | 0 | 0 | 0 | 1 | 1 | 0 | 0/1  |
| 16/17      | Continuous Wetting Current SP Register | 0       | 0 | 0 | 1 | 0 | 1 | 1 | 0/1  |
| 18/19      | Continuous Wetting Current SG Register | 0       | 0 | 0 | 1 | 1 | 0 | 0 | 0/1  |
| 1A/1B      | Interrupt Enable SP Register           | 0       | 0 | 0 | 1 | 1 | 0 | 1 | 0/1  |
| 1C/1D      | Interrupt Enable SG Register           | 0       | 0 | 0 | 1 | 1 | 1 | 0 | 0/1  |
| 1E/1F      | Low-power Mode Configuration           | 0       | 0 | 0 | 1 | 1 | 1 | 1 | 0/1  |
| 20/21      | Wake-up Enable Register SP             | 0       | 0 | 1 | 0 | 0 | 0 | 0 | 0/1  |
| 22/23      | Wake-up Enable Register SG             | 0       | 0 | 1 | 0 | 0 | 0 | 1 | 0/1  |
| 24/25      | Comparator Only SP                     | 0       | 0 | 1 | 0 | 0 | 1 | 0 | 0/1  |
| 26/27      | Comparator Only SG                     | 0       | 0 | 1 | 0 | 0 | 1 | 1 | 0/1  |
| 28/29      | LPM Voltage Threshold SP Configuration | 0       | 0 | 1 | 0 | 1 | 0 | 0 | 0/1  |
| 2A/2B      | LPM Voltage threshold SG Configuration | 0       | 0 | 1 | 0 | 1 | 0 | 1 | 0/1  |
| 2C/2D      | Polling Current SP Configuration       | 0       | 0 | 1 | 0 | 1 | 1 | 0 | 0/1  |
| 2E/2F      | Polling Current SG Configuration       | 0       | 0 | 1 | 0 | 1 | 1 | 1 | 0/1  |
| 30/31      | Slow Polling SP                        | 0       | 0 | 1 | 1 | 0 | 0 | 0 | 0/1  |
| 32/33      | Slow Polling SG                        | 0       | 0 | 1 | 1 | 0 | 0 | 1 | 0/1  |
| 34/35      | Wake-up Debounce SP                    | 0       | 0 | 1 | 1 | 0 | 1 | 0 | 0/1  |
| 36/37      | Wake-up Debounce SG                    | 0       | 0 | 1 | 1 | 0 | 1 | 1 | 0/1  |
| 39         | Enter Low-power Mode                   | 0       | 0 | 1 | 1 | 1 | 0 | 0 | 1    |
| 3A/3B      | AMUX Control Register                  | 0       | 0 | 1 | 1 | 1 | 0 | 1 | 0/1  |
| 3E         | Read Switch Status                     | 0       | 0 | 1 | 1 | 1 | 1 | 1 | 0    |
| 42         | Fault Status Register                  | 0       | 1 | 0 | 0 | 0 | 0 | 1 | 0    |
| 47         | Interrupt Request                      | 0       | 1 | 0 | 0 | 0 | 1 | 1 | 1    |
| 49         | Reset Register                         | 0       | 1 | 0 | 0 | 1 | 0 | 0 | 1    |

# Wetting Current SG



# Wetting Current SP



# Low-Power Mode

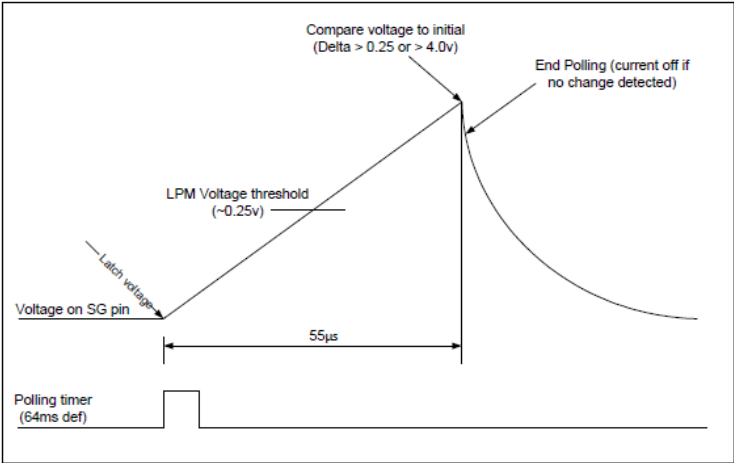
- Entered via SPI Command
- Lowest Power Consumption Mode
- Several Possible Ways to Wake
  1. Interrupt Timer
  2. Selectable Falling Edge of INTB, CSB, WakeB
  3. Input Change of State (if enabled)

# Low-Power Polling Mode

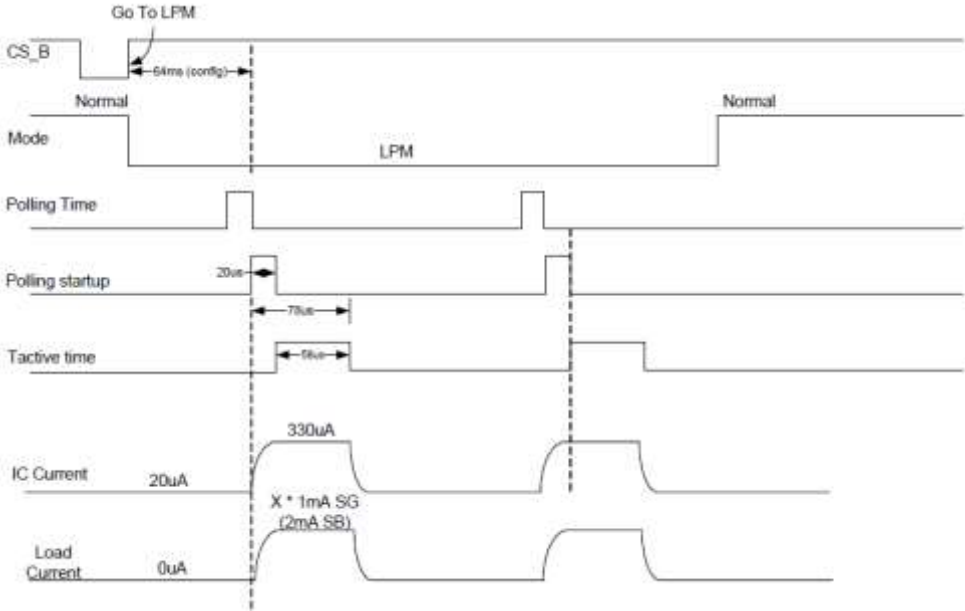
- Periodic Momentary Activation of Selectable Switch Inputs to Test for Closure
- 16 selectable Polling Times From 0ms – 64ms
  - Non-critical Input polling times can be increased x 4.



# Low-Power Polling Mode



Low-Power Mode Polling Check



Timing



# AMUX OPTIONS

- All Inputs are SPI Selectable
  - input voltage divided by 6
- Battery Sense ( $\pm 5\%$  on SG)
- Die Temperature
- Eight Inputs Selectable for Fast Direct Selection using SG1,2 & 3

# EMC Results

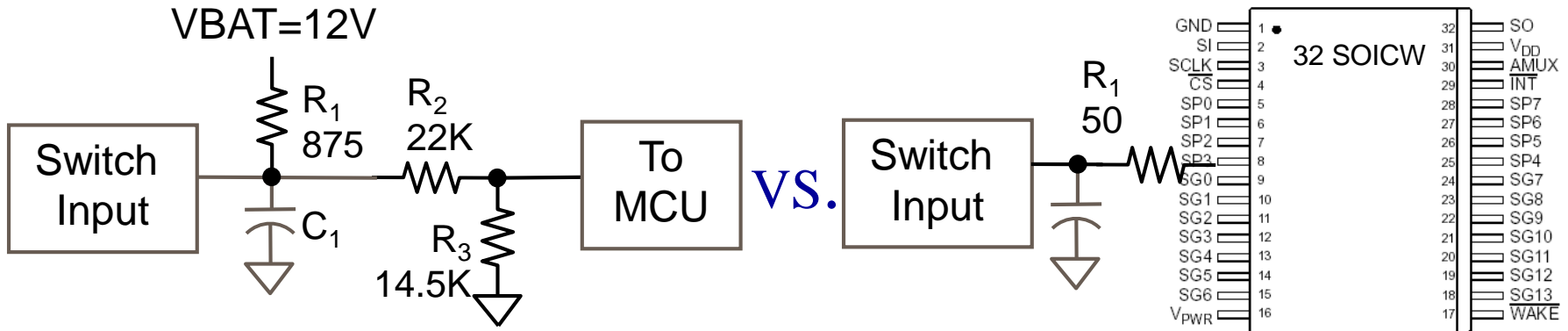
- ISO 7637-2 and CI-220 Transient Test Results

| ISO Pulse | CI-220 | Test Level | Pulse Duration | Status | Comments          |
|-----------|--------|------------|----------------|--------|-------------------|
| 1         | E      | 100 V      | 50 Pulses      | PASSED | R=50 ohm, C=47 nF |
| 2a        | F      | 150 V      | 50 Pulses      | PASSED | R=50 ohm, C=47 nF |
| 3a        | -      | -150 V     | 60 Seg         | PASSED | R=50 ohm, C=47 nF |
| 3b        | -      | 100 V      | 60 Seg         | PASSED | R=50 ohm, C=47 nF |
| 5b        | G      | 36 V       | 50 Pulses      | PASSED | R=50 ohm, C=47 nF |
| -         | A1     | -450V      | 60 seg         | PASSED | R=50 ohm, C=47 nF |
| -         | A2     | -400 V     | 60 Seg         | PASSED | R=50 ohm, C=47 nF |
| -         | B1     | 300 V      | 60 seg         | PASSED | R=50 ohm, C=47 nF |
| -         | C      | -450 V     | 60 seg         | PASSED | R=50 ohm, C=47 nF |

# Comparison to Discrete Solution



# Comparison to Discrete Solution



|                                | Discrete Switch Input | MC33978 Switch Input |
|--------------------------------|-----------------------|----------------------|
| Power Dissipation              | Poor                  | Good                 |
| Operating Voltage Range        | Poor                  | Excellent            |
| Board Space Utilization        | Poor                  | Good                 |
| Number of Solder Joints        | Poor                  | Excellent            |
| Ground Offset Protection       | Good                  | Excellent            |
| Quiescent Current with Wake up | Poor                  | Excellent            |

# Power Dissipation

Power Dissipation at 16.0 V supply, 875 ohm pull up resistor and 22 switches closed.

$$\begin{array}{l} \text{Discrete} \\ \text{solution} \end{array} \left\{ \begin{array}{l} P_{\text{discrete}} = V^2/R * \# \text{ of Closed Switches} \\ P_{\text{discrete}} = 0.292 \text{ W} * 22 \\ P_{\text{discrete}} = 6.43 \text{ W} \end{array} \right.$$

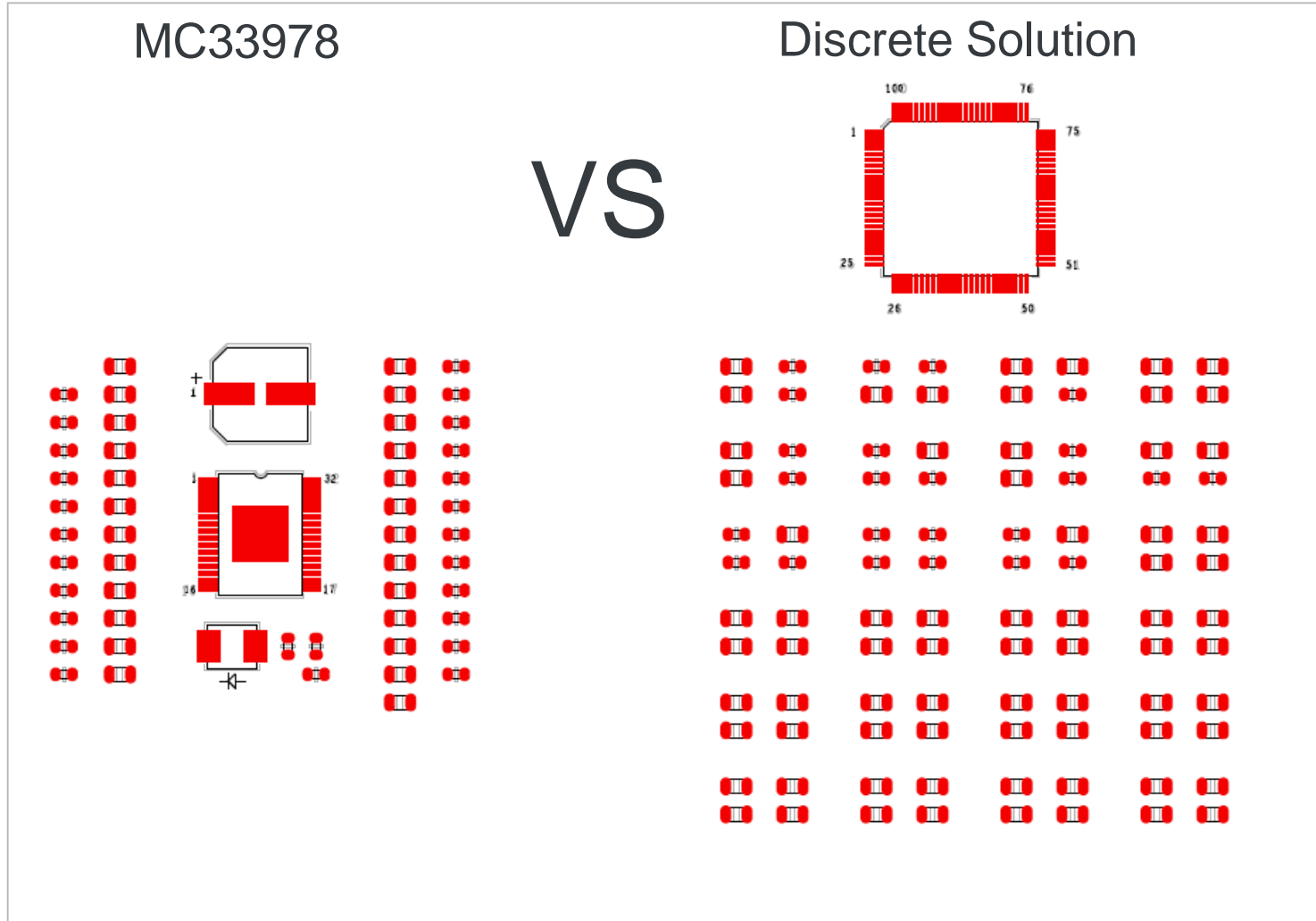
$$\text{MC33978} \left\{ \begin{array}{l} P_{33978} = V * I * \# \text{ of Closed Switches} \\ P_{33978} = 16 * 2\text{mA} * 22 \\ P_{33978} = 0.704 \text{ W} \end{array} \right.$$

Power dissipation is reduced because of reduction from wetting current to sustain current.

# Operating Voltage Range

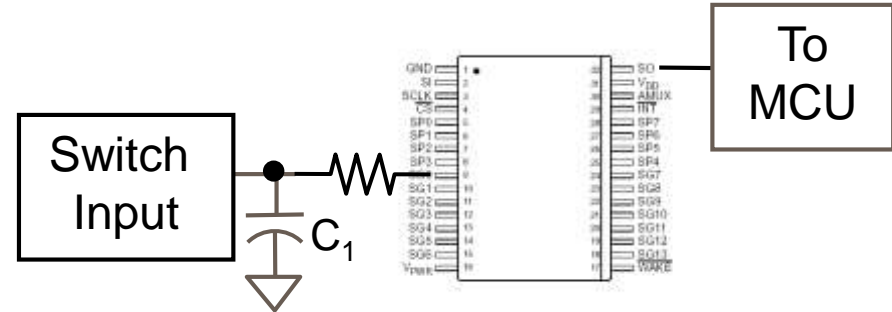
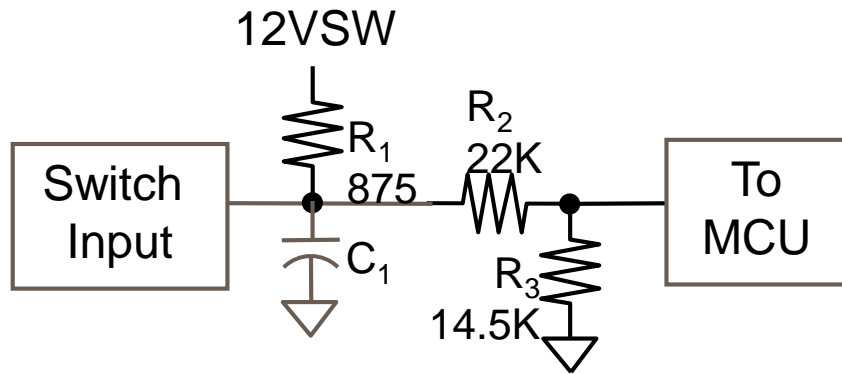
| VBAT Voltage Range | Discrete Switch Input  | MC33978 Switch Input                       |
|--------------------|--|--|
| 4.5V to 6.0V       | Cannot guarantee Switch state at MCU pin                     | Good, (functional)<br>Lower Switch Current |
| 6.0V to 9.0V       | Ok   | Excellent,<br>Ground Offset Protection     |
| 9.0V to 12.56      | OK, Ground Offset Protection<br>Relays on MCU clamping diode |  |
| 12.56V to 16.0V    | Good, Creates MCU Current Injection                          | Excellent                                  |
| 16.0V to 28V       | MCU Current Injection<br>Excessive Heat<br>Pulsing required  | Excellent<br>Double battery support        |
| 28 to 36V          | MCU Current Injection<br>Excessive Heat<br>Pulsing required  | Good, (Functional)<br>Load dump support    |

# Board Space Utilization





# Number of Solder Joints



Discrete Solution

8 Joints/input \* 44 inputs  
= 352 Solder Joints

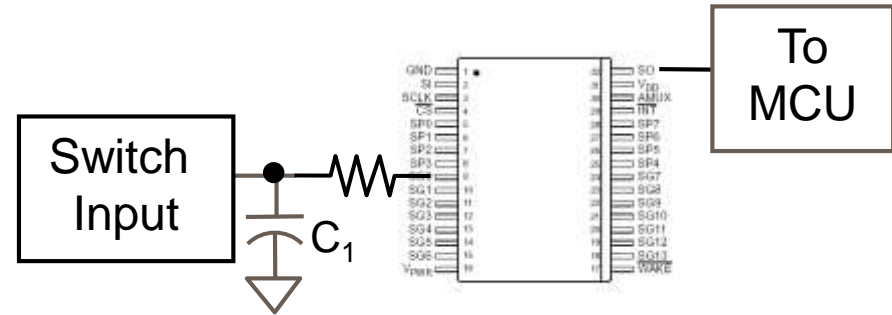
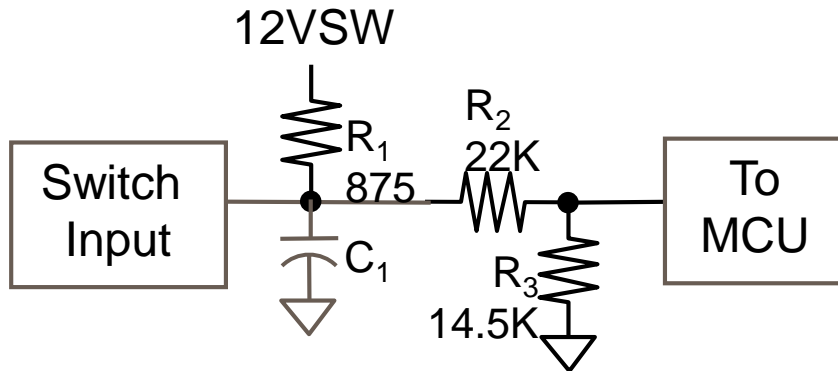


Higher inspection and  
Manufacturing cost!

Silicon Solution

5 Joints/Input\*44 inputs +  
Power and GND and SPI  
= 220 + 2 + 4  
= 226 Solder Joints.

# Quiescent Current



## Discrete Solution

Q current under MCU control. Typical systems are capable of 500uA to 1 mA with wake up

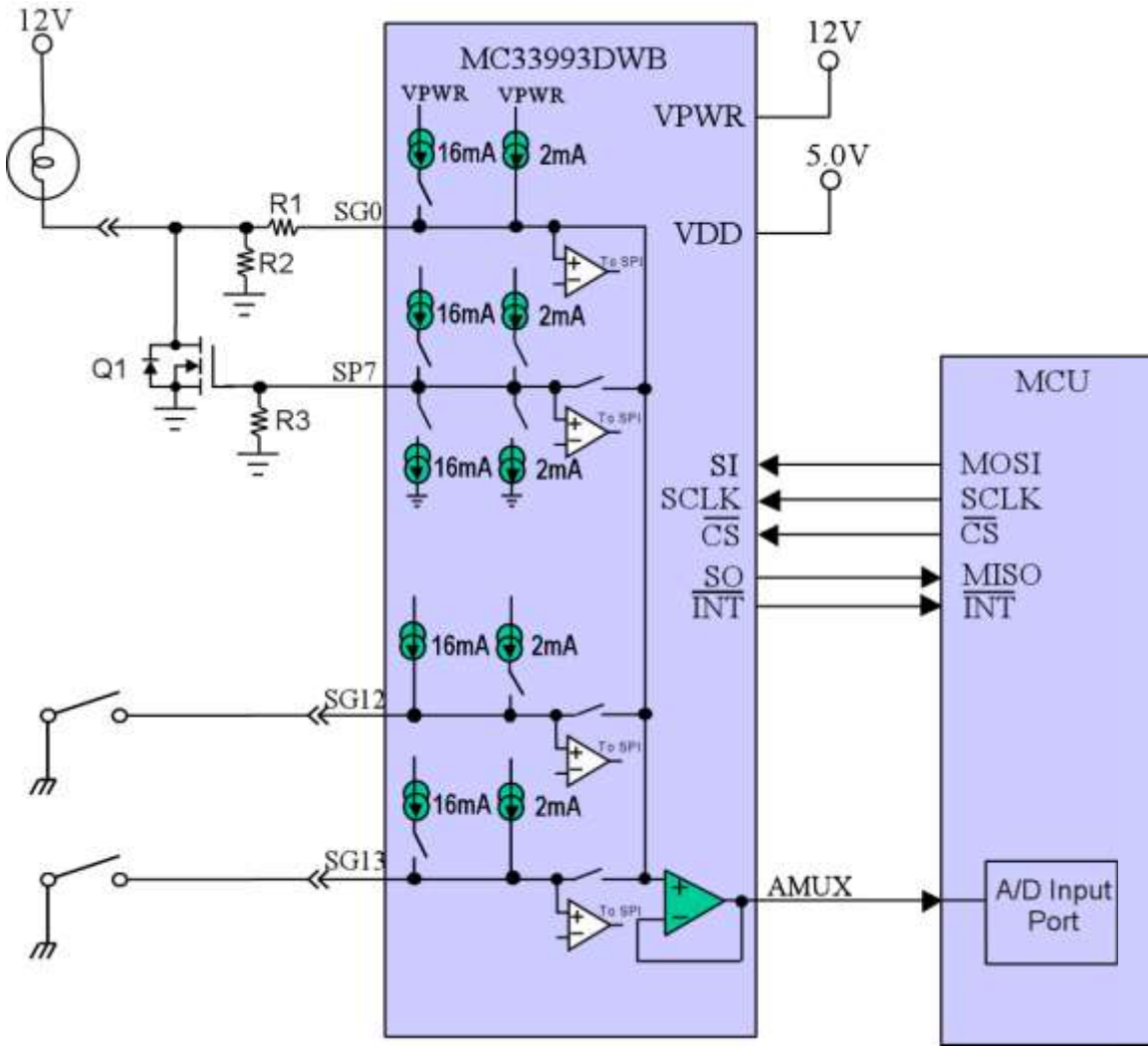
## Silicon Solution

Q current under chip control. Typical Q current per chip is 40 uA on VBATP + 10uA on VDDQ.

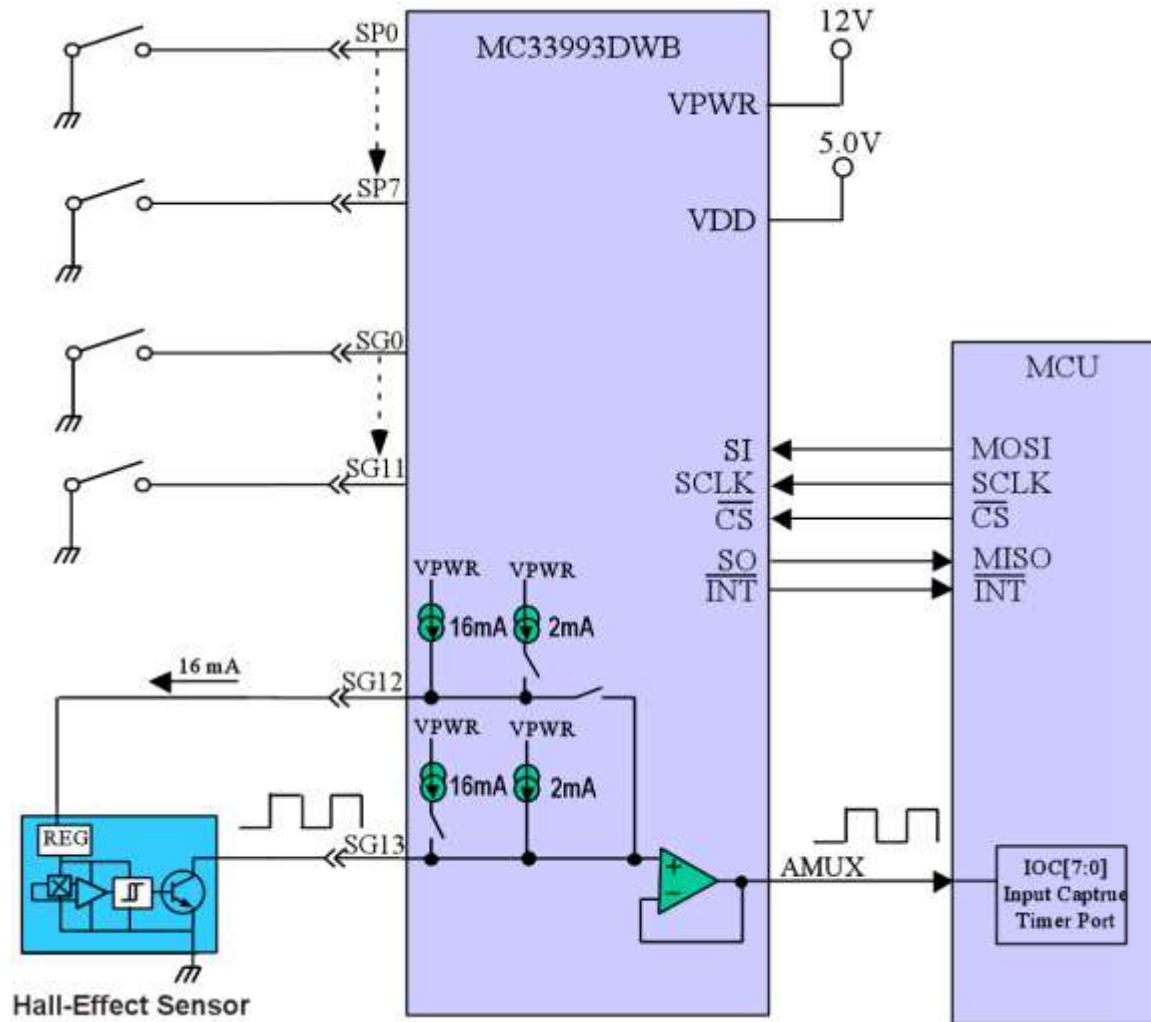
# Other Configurations



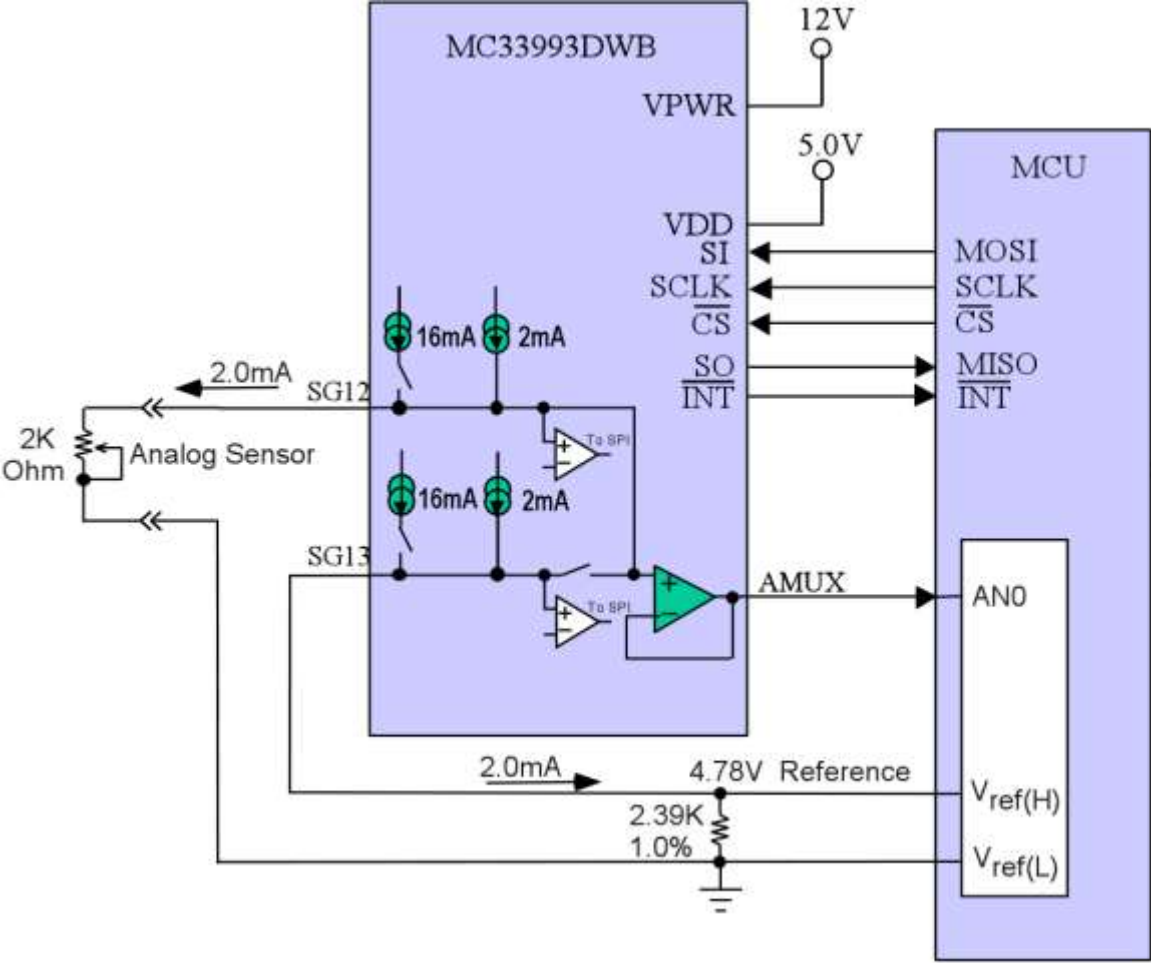
# Circuit Application: MOSFET Driver/Monitor



# Circuit Application: Sensor Supply and Monitor



# Circuit Application: Sensor Supply and Monitor With Ratio metric Conversion



# MSDI Applications



# Product Applications

- AUTOMOTIVE
  - Smart Junction Box Controllers
  - Electrical Body Modules
  - Power train Engine Controllers
- INDUSTRIAL
  - Machine Tool Controls





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