

Open Industrial Linux[®] (OpenIL): Secure, Robust, Real-Time for Industrial Automation

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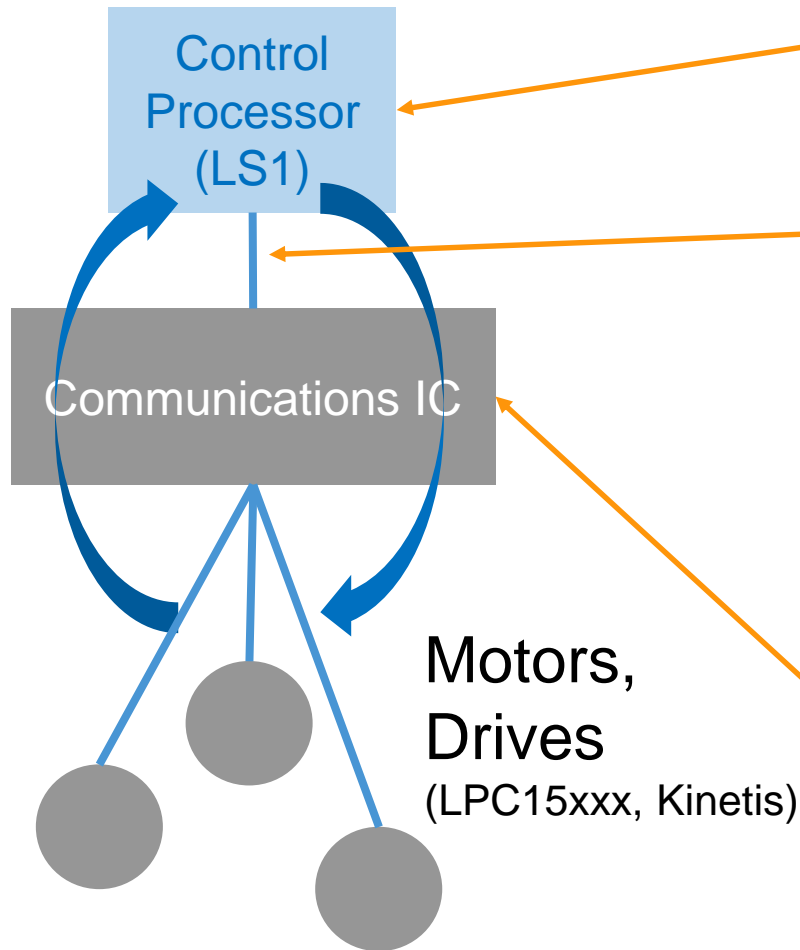
SECURE CONNECTIONS
FOR A SMARTER WORLD

Agenda

- Industrial Application Requirements
- Deterministic Computing
- Protecting Industrial Devices
- Time Synchronization
- Deterministic Networking



Manufacturing Automation/Smart Grid Requirements



Processor Requires Real-Time Performance
Traditionally supported via RTOS

PCIe or 16 bit parallel bus

Depends on data sizes and system architecture

Control loops run every 25-150 usecs

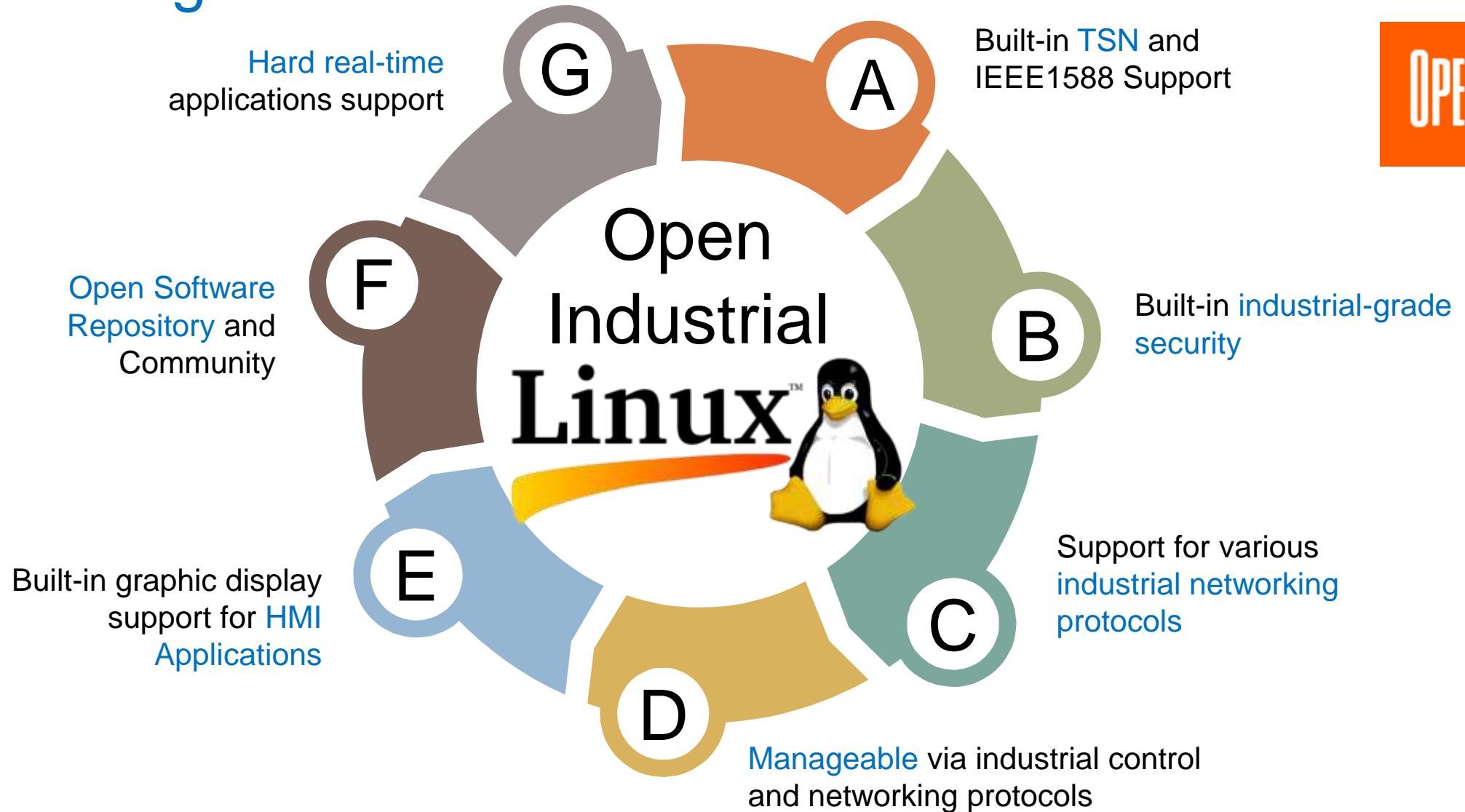
Requires low, deterministic latency

All elements must be synchronized

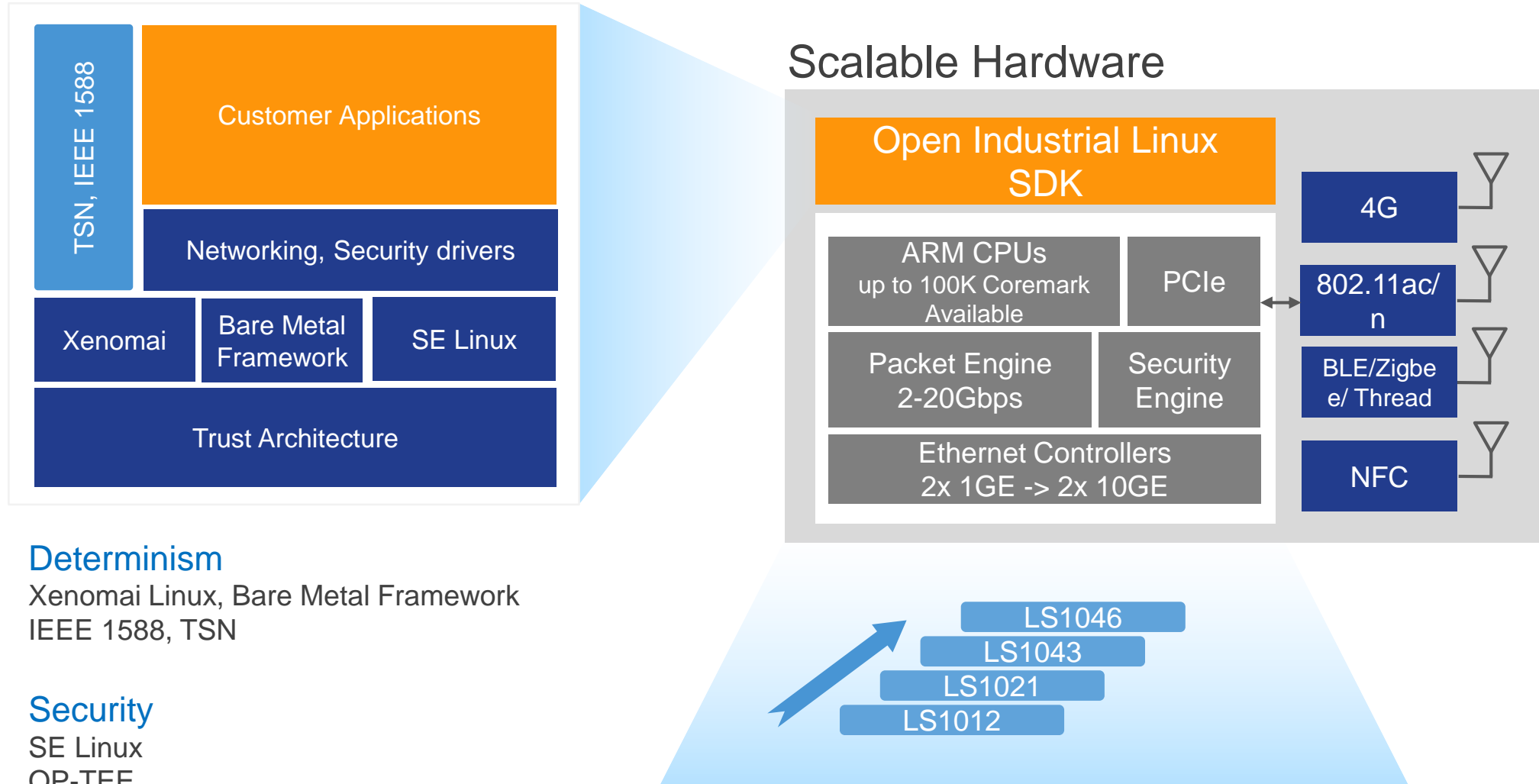
Control loop period determines how fast and how smoothly a mechanical system can run

Communications IC

Will be replaced by TSN



OpenIL for Industrial Automation



Determinism

Xenomai Linux, Bare Metal Framework
IEEE 1588, TSN

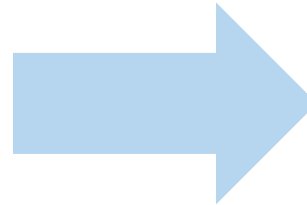
Security

SE Linux
OP-TEE

OpenIL Running on Scalable Portfolio of Devices

Currently Supported Devices
Single to Quad Core
32 and 64 bit Arm

LS1043A	LS1046A
<ul style="list-style-type: none">• Cortex-A53• 2-4 cores• 1.6GHz• 1/10G Ethernet, USB, PCI• 5-10W	<ul style="list-style-type: none">• Cortex-A72• 2-4 cores• 1.8GHz• 1/10 G Ethernet, USB, PCI• 10-12W
LS1012A	LS1021A
<ul style="list-style-type: none">• Cortex-A53• 1 core• 1GHz• 1-2W• Ethernet, USB, PCI	<ul style="list-style-type: none">• Cortex-A7• 2 cores• 1.2GHz• 2W• Ethernet, USB, PCI



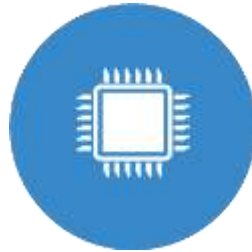
New Device Support in 2H 2018
Adding 3D GPU
Adding Integrated TSN

i.MX 6Dual/6Quad	LS1028A
<ul style="list-style-type: none">• Cortex-A9• 2-4 cores• 800 MHz (Industrial)• 2D/3D GPU	<ul style="list-style-type: none">• Cortex-A72• 2 cores• 1.3GHz• 4-9W• <i>Integrated TSN switch</i>• 2D/3D GPU

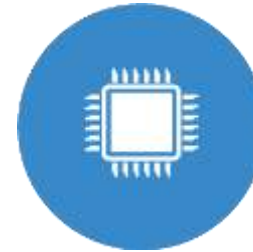
One Package – Four SoC Options

4x A53 1.6 GHz
4.2 W Typical
26,650 Coremark
Per core SpecINT
Per core SpecFP

LS1043

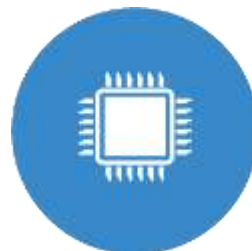


LS1046

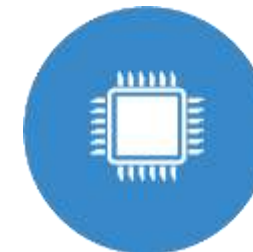


4x A72 1.8 GHz
8.5 W Typical
45,330 Coremark
Per core SpecINT
Per core SpecFP

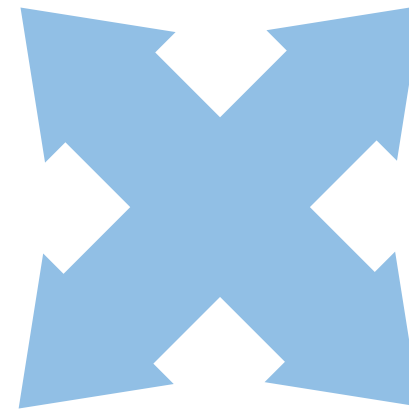
LS1023



LS1026



2x A72 1.2 GHz
5.6 W Typical
15,000 Coremark
Per core SpecINT
Per core SpecFP



23mm x 23mm
780 pin
FC-PBGA Package

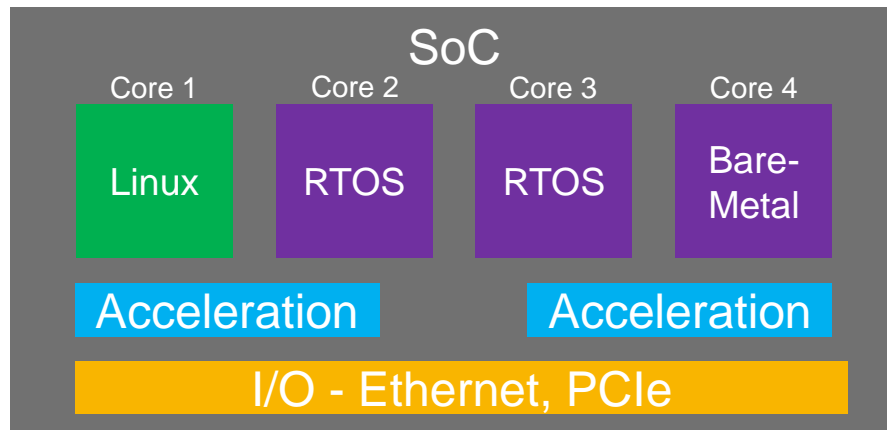
2x A53 1.0 GHz
2.5 W Typical
8,360 Coremark
Per core SpecINT
Per core SpecFP

Deterministic Computing



Deterministic Computing for Industrial Workloads

Heterogeneous Software Model

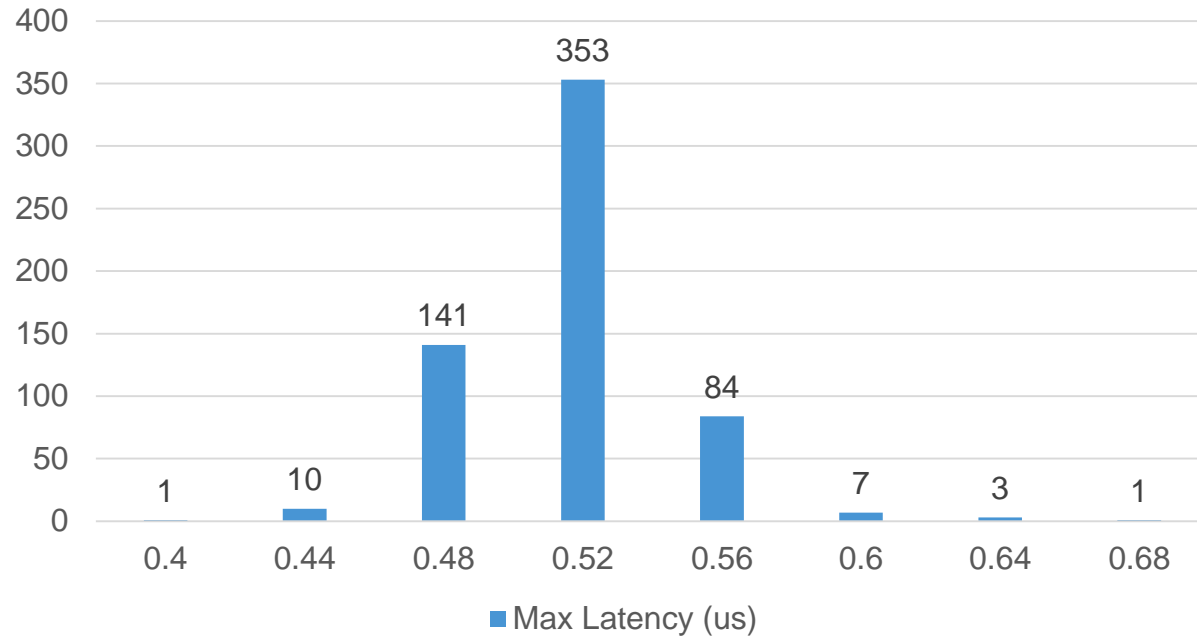


3 Levels of Real-Time Performance:

- Xenomai Mercury (PREEMPT-RT Patches)
 - LS10XX (Q1 2017)
- Xenomai Cobalt (Real-Time Co-Kernel)
 - LS10XX (Q2 2017)
- Bare-Metal Framework
 - LS10XX (Available Now!)
- Run management, communication software in Linux on 1 core
- Real-time applications running with RTOS (Xenomai) or Bare-Metal on other cores

Xenomai Latency Distribution on LS1043A

Max Latency Samples Distribution



- Xenomai Cobalt 64-bit mode on LS1043A @ 1.6 GHz
- Measured using Xenomai latency tool
- Jitter < 450 ns
- Max latency of 680 ns

latency min (us)	latency avg (us)	latency max (us)	Duration
0.24	0.279	0.68	00:10:00

Protecting Industrial Devices

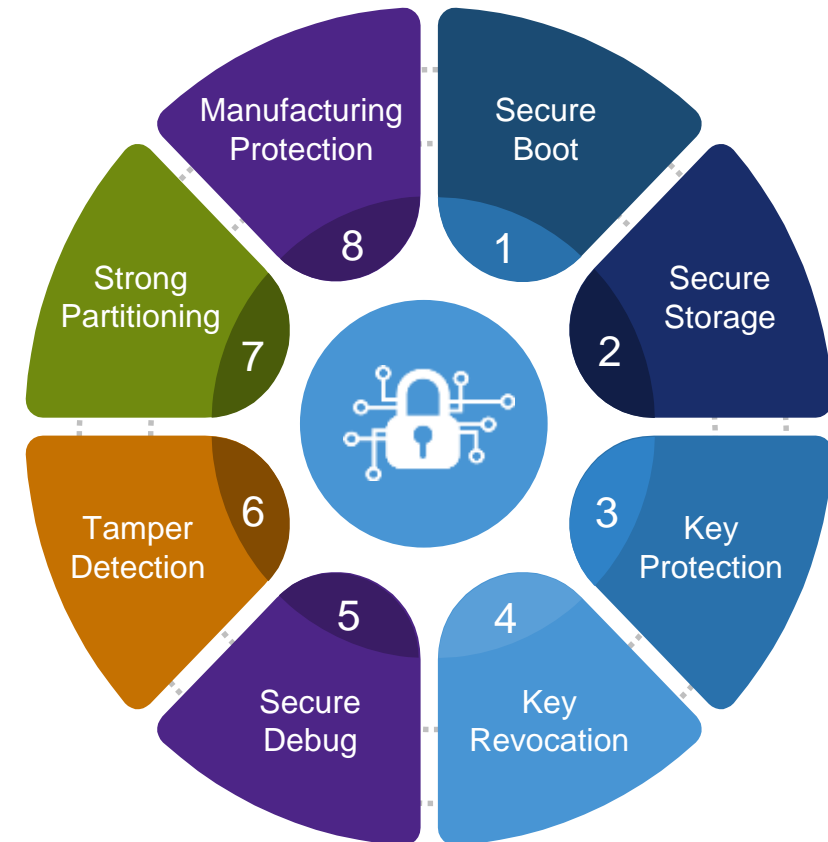
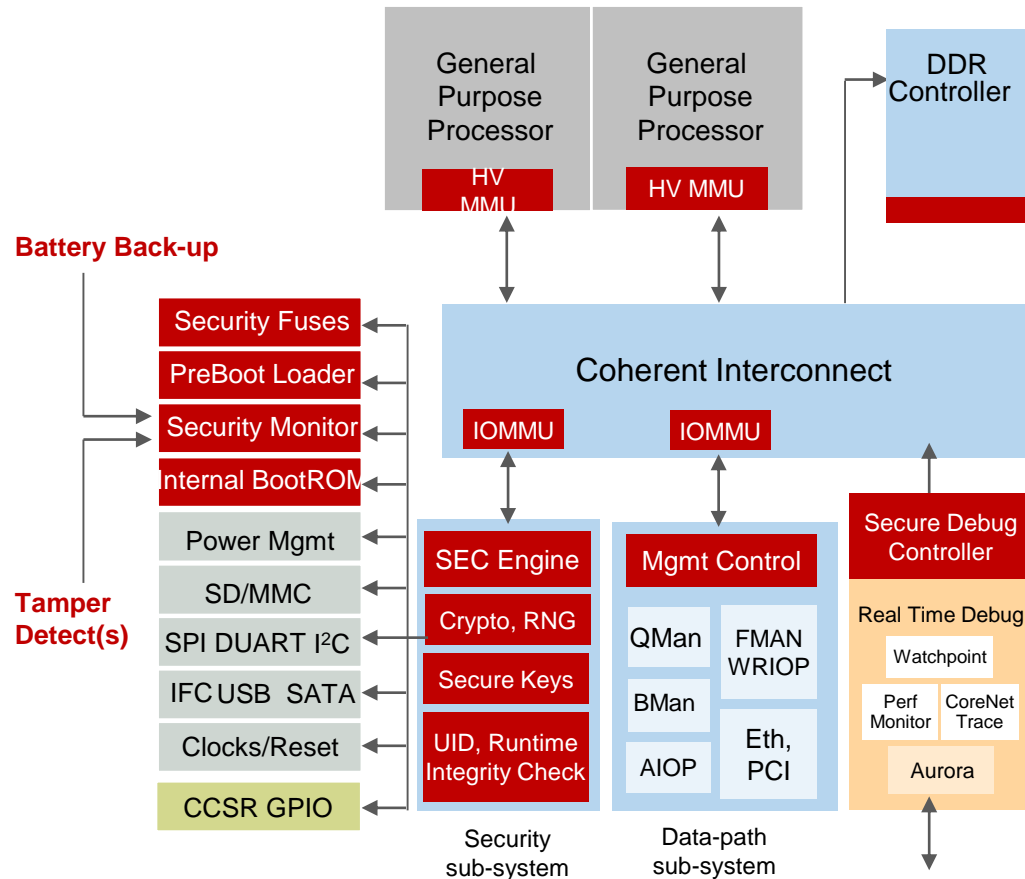
Root of Trust



Trust Architecture Provides a Trusted Platform

Hardware based security features to ease the development of trustworthy systems

All QorIQ SoCs support Trust Architecture



Runtime Access Control With SELinux

- Improved access control
- Policies control file access, network resources, and IPC
 - Finer grain access control
- Use cases:
 - Prevent remote login for certain types of users
 - Restrict access to files from the web



Time Synchronization

linuxptp



IEEE 1588 for Timing Synchronization

linuxptp support:

LS1021A

LS1043A

LS1046A

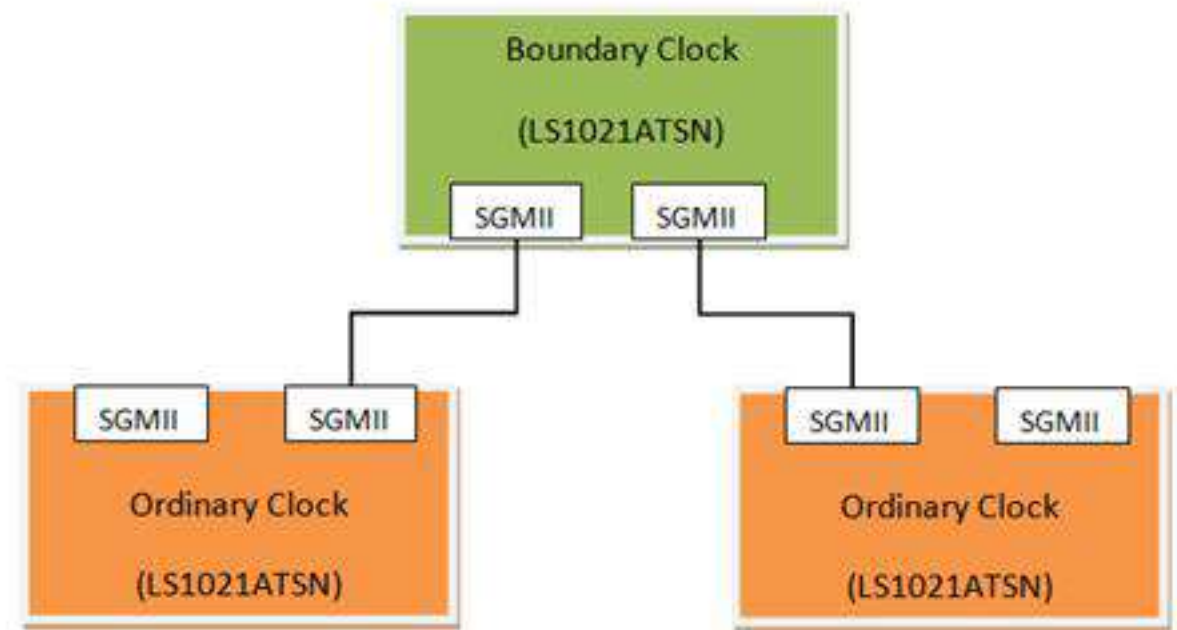
Master/Slave

Boundary Clock Mode

802.1AS End Station

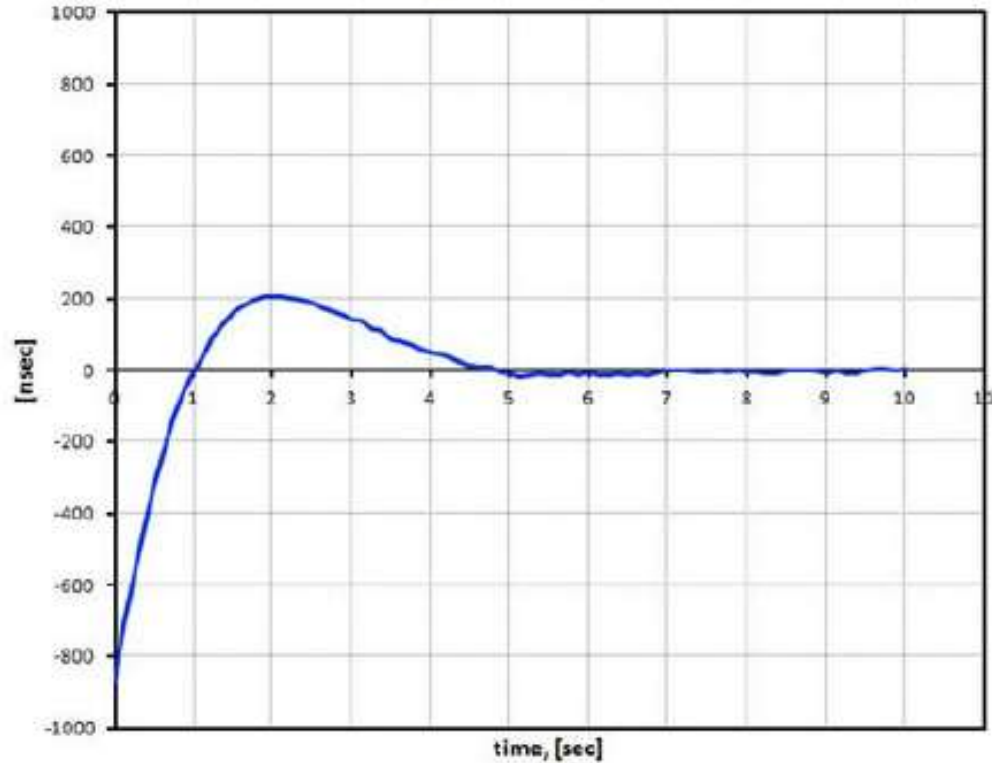
Synchronization within +/- 23 nsec
for back to back boards

Example configurations and test
results



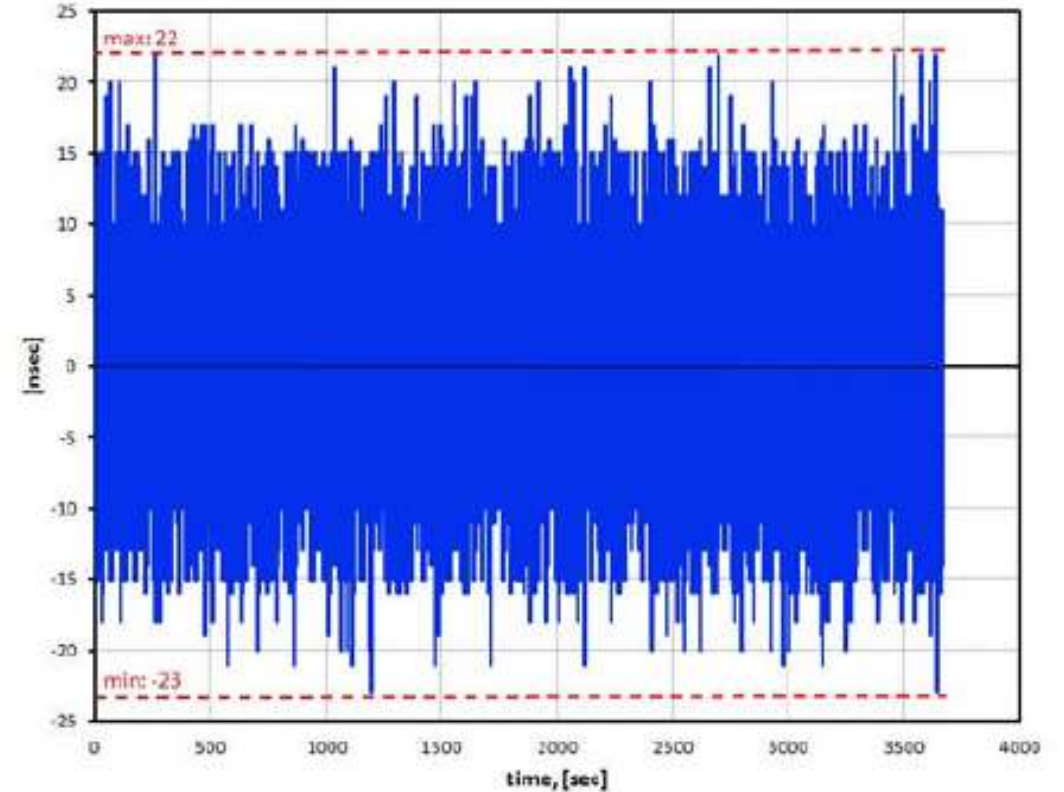
1588 Performance

Offset from Master, Startup



Timing settles within 5 seconds

Offset from Master, Stable State



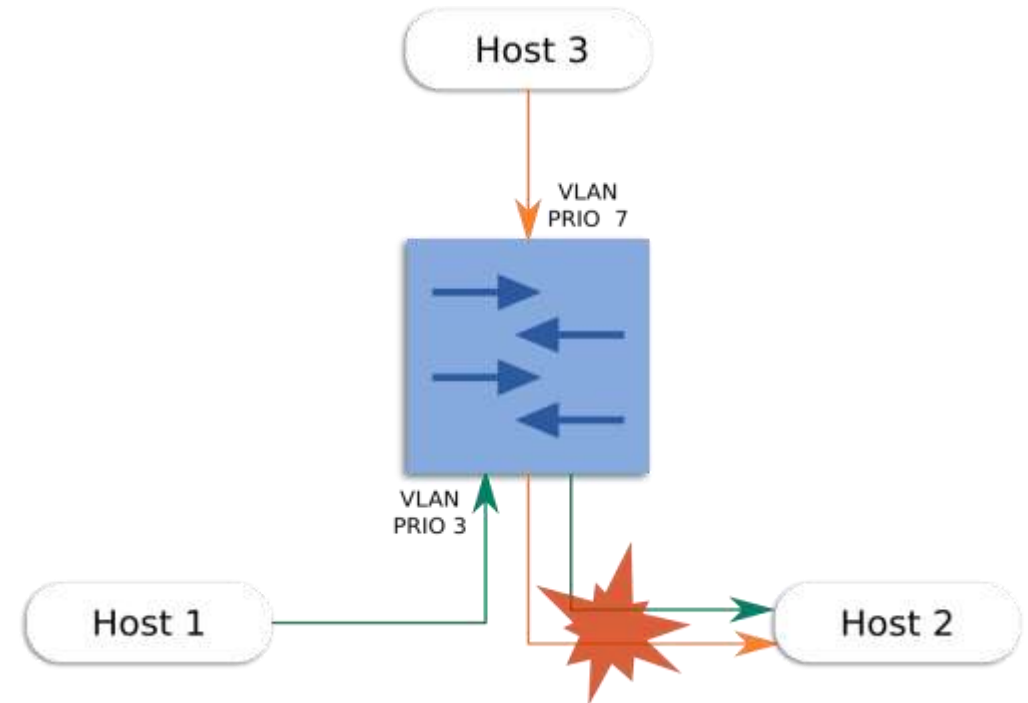
Accuracy within ± 23 nsec

Deterministic Networking



Single Board TSN Demonstration

- 3 host Linux machines connected through a switch
- 2 TCP flows competing for bandwidth
- Flows bottlenecked because they are sharing the same link towards Host 2
- Combined throughput cannot exceed 1000Mbps
- Utilize TSN features to isolate flows
 - *Ingress Policing*: rate-limit traffic coming from Host 3
 - *Time Gating*: schedule the 2 flows on different time slots



Demonstration Setup

LS1012A-FRDM



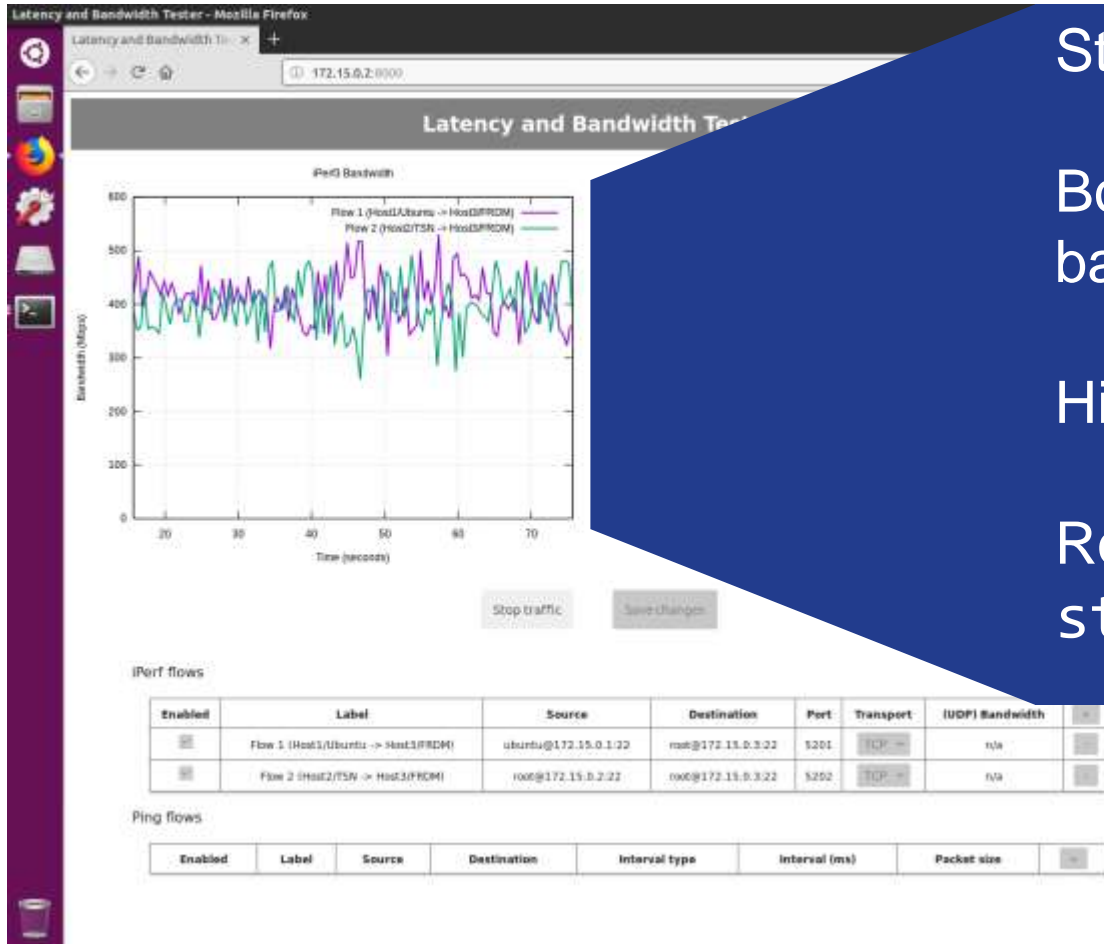
LS1021ATSN



ubuntu



Standard Ethernet Switch Settings



Standard Switch Settings

Both streams compete for bandwidth

High variation

Roughly equal distribution standard.xml

Time Aware Shaper

The screenshot shows the 'Latency and Bandwidth Tester' web interface. At the top, there's a browser window with the URL '172.15.0.2:11000'. The main content area features a line graph titled 'iPerf Bandwidth' with 'Bandwidth (Mbps)' on the y-axis (0 to 500) and 'Time (seconds)' on the x-axis (30 to 80). Two data series are plotted: 'Flow 1 (Host1/Ubuntu -> Host3/FROM)' in purple, which stays around 450-500 Mbps, and 'Flow 2 (Host2/TSN -> Host3/FROM)' in green, which stays around 250-300 Mbps. Below the graph are 'Stop traffic' and 'Save changes' buttons. Underneath, there are two tables: 'iPerf flows' and 'Ping flows'.

iPerf flows

Enabled	Label	Source	Destination	Port	Transport	(UDP) Bandwidth	
<input checked="" type="checkbox"/>	Flow 1 (Host1/Ubuntu -> Host3/FROM)	ubuntu@172.15.0.1:22	root@172.15.0.3:22	5201	TCP	n/a	
<input checked="" type="checkbox"/>	Flow 2 (Host2/TSN -> Host3/FROM)	root@172.15.0.2:22	root@172.15.0.3:22	5202	TCP	n/a	

Ping flows

Enabled	Label	Source	Destination	Interval type	Interval (ms)	Packet size	
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Time Aware Scheduler

Allocate bandwidth for each stream

Neither stream can exceed bandwidth limits

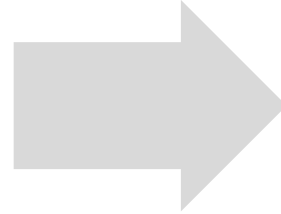
scheduling.xml

Start TSN on LS1021A-TSN – Enhance with LS1028A

LS1021A-TSN

TSN Features

- Time Aware Shaper (802.1Qbv)
- Per-Stream Filtering & Policing (802.1Qci)
- Credit Based Shaper (802.1Qav)
- Time Synchronization (802.1AS)



LS1028A

New TSN Features

- Frame Pre-emption (802.1Qbu)
- Frame Replication and Elimination (802.1CB)
- Cut-through Switching
- Cyclic Queuing and Forwarding (802.1Qch)
- 802.1AS-Rev

Supported by one SDK – Open Industrial Linux

LS1028A Reference Design

Front Panel

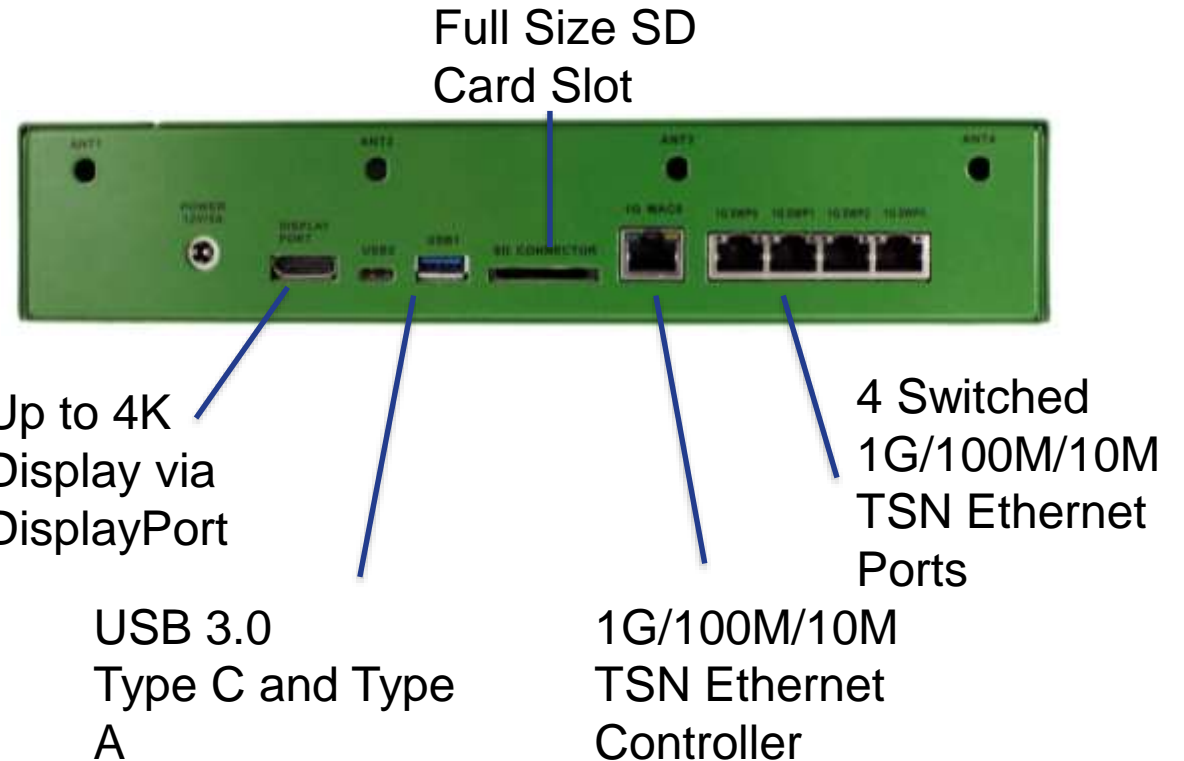


2x CAN FD Interfaces

2x UART

- Internal M.2 PCIe, SATA slots
- 2x mikroBUS™ sockets for Click Boards

Back Panel



Up to 4K
Display via
DisplayPort

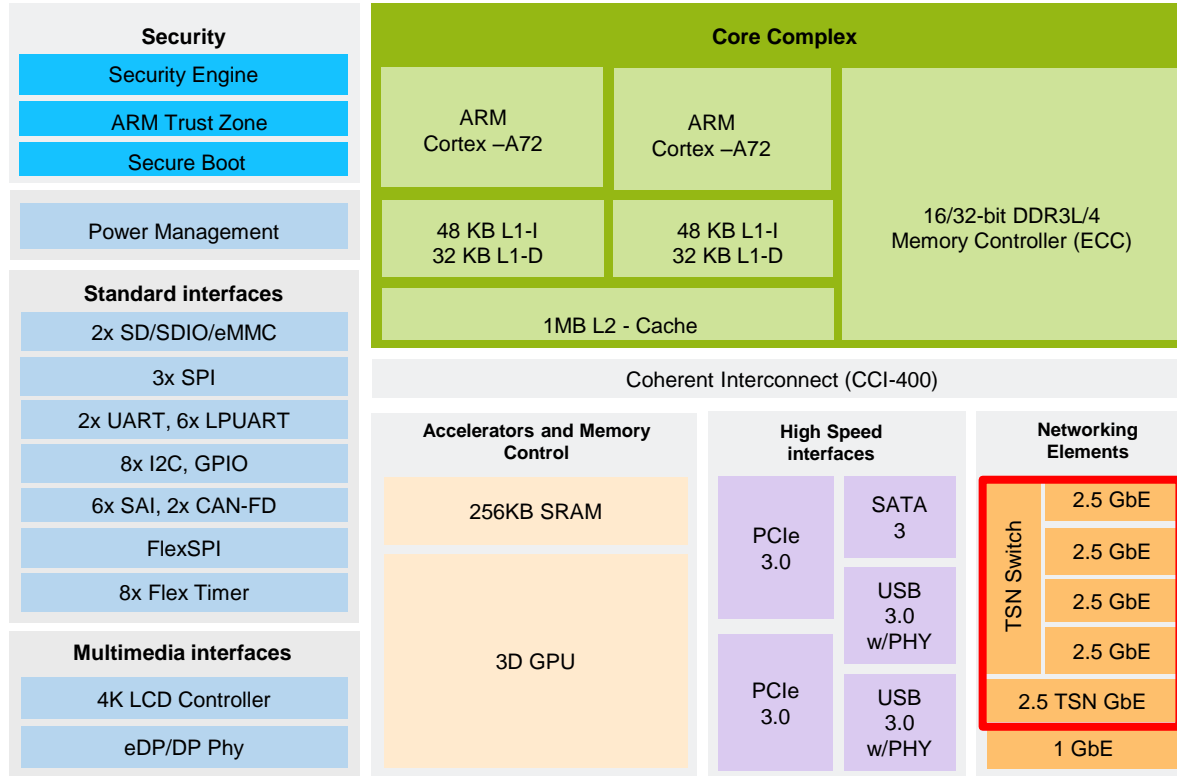
USB 3.0
Type C and Type
A

1G/100M/10M
TSN Ethernet
Controller

4 Switched
1G/100M/10M
TSN Ethernet
Ports

Compelling Combination of IO, Computing and TSN

LS1028A: Dual ARM Cortex A72 Processor



Core complex

- 2x 64-bit Cortex-A72 with Neon SIMD engine
- Speed up to 1300 MHz
- Parity and ECC protected 48 KB L1 instruction and 32 KB L1 data cache
- 1 MB L2 cache with ECC protection

Basic peripheral and Interconnect

- 2x USB 3.0 OTG controllers with integrated PHY
- 2x eSDHC controllers supporting SD/SDIO 4.0
- 2x CAN-FD controllers
- 8x UART serial ports

Networking elements

- Four Port TSN Ethernet Switch up to 2.5 Gbps on each port
- Up to four SGMII supporting 1 Gbps
- Up to one USXGMII supporting 2.5 Gbps
- Up to one QSGMII
- Up to one RGMII
- 2x PCI Express Gen 3 controllers
- 1x SATA Gen 3.0 controller

Accelerators and Memory Control

- 1x 16/32-bit DDR3L/4 Controller with ECC support up to 1.6 GT/s
- Time Sensitive Networking (TSN) Ethernet Switch
- Security Engine (SEC)
- QorIQ Trust architecture: Secure boot, ARM Trust zone and security monitor

Qualification

- Commercial and extended temperature (support for 125C Tj)

Power

- 5W TDP

Target Applications:

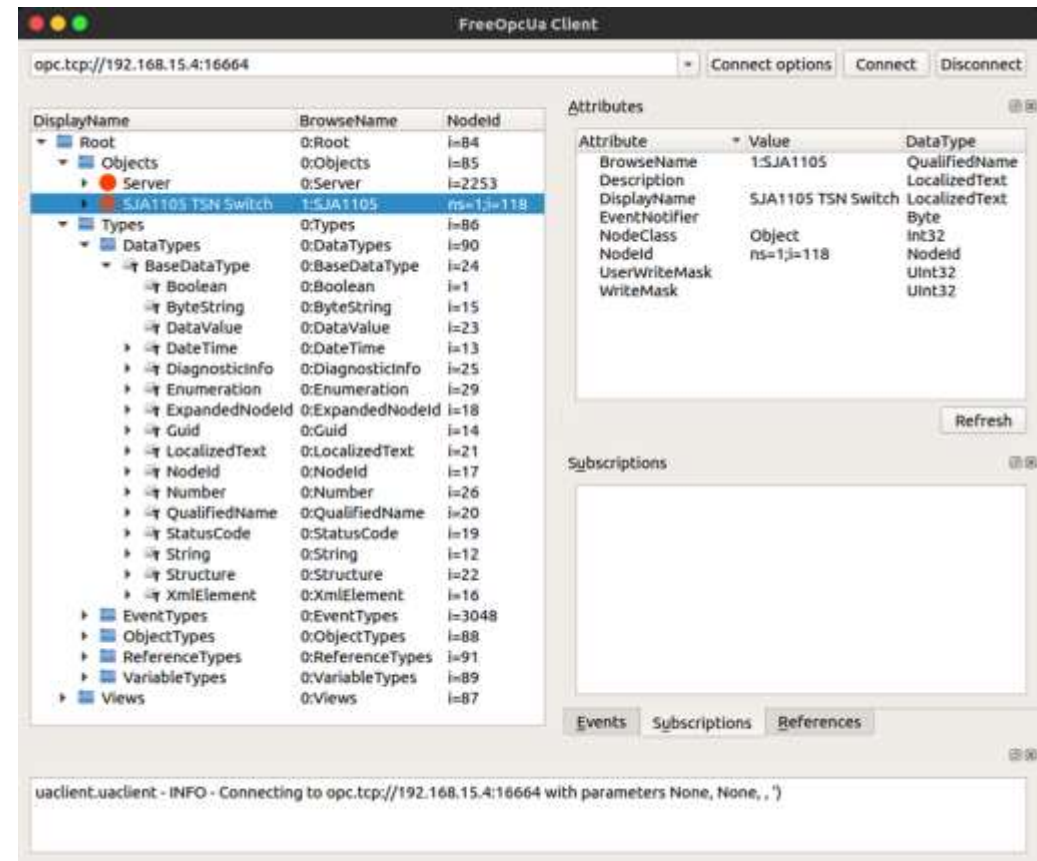
- Industrial Control, PLCs, Gateways
- Automotive
- Professional Audio/Video
- IoT Gateways
- Human Machine Interface

Package

- 17x17mm, 0.75mm pitch FC-PBGA

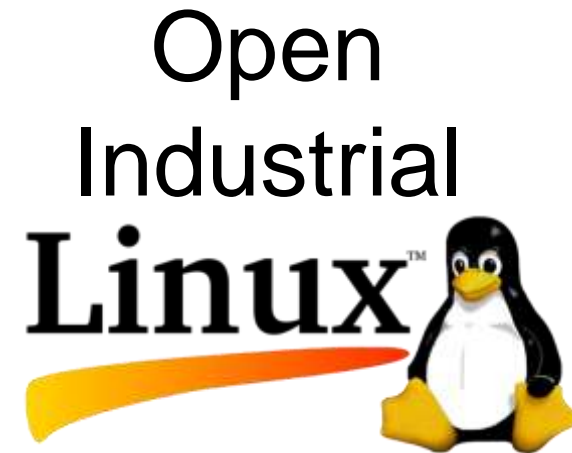
OPC UA over TSN for Industry 4.0 Communications

- **OpenIL integrates with Open62541**
 - Open source C implementation of OPC UA
 - Mozilla Public License v2.0
 - server side capabilities
- **LS1021A Running OPC UA Server**
 - Providing switch statistics
 - Access via FreeOpcUa Client GUI



Open Industrial Linux Driving Industrial Control

- Growing set of supported processors
 - Coverage across Layerscape and i.MX
- Deterministic Processing
 - Xenomai Linux
 - Bare Metal Framework
- Secure industrial systems with root of trust and SELinux
- Synchronized and Deterministic Networking
 - 1588
 - TSN



References and Additional Information

- [Open Industrial Linux User Guide](#)
- [Open Industrial Linux Bare Metal Framework Developer Guide](#)
- [Application Note: AN3423 – Support for IEEE™ 1588 Protocol in PowerQUICC and QorIQ Processors](#)
- [LS1046A Reference Design Board](#)
- [LS1043A Reference Design Board](#)
- [LS1012A Reference Design Board](#)
- [LS1021ATSN Reference Design Board](#)
- [LS1028A Layerscape SoC with integrated TSN](#)



SECURE CONNECTIONS
FOR A SMARTER WORLD

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